

## 5 DETAILED DESCRIPTION OF MODULES

### 5.1 Gas sampling system

The function of the gas sampling system is to draw sample gas into the monitor at a fixed rate and to separate impurities and condensed water from the stream.

The sample gas enters the monitor through the water trap, where it is divided into two flows (see Figures 5.1). The main flow goes into the measuring system (described in Section 5.2) and the side flow goes to damping chamber. The task of the side flow is to cause slight atmospheric depression inside the trap container and thus pull down moisture in gas into the container. Both flows are separated from the sample in flow by hydrophobic filter. Incoming water does not pass the filter but falls into water container.

Because the sampling line is narrow, thick fluids like blood or mucus will not propagate at all. When the line is clogged, it cannot be cleaned but replaced.

Special tube(s) is used to balance the sample gas humidity with that of ambient air (see Figures 5.2 and Tables 5.1). The tube will prevent errors caused by the effect of water vapor on gas partial pressure when humid gases are measured after calibration with dry gases.

**CAUTION:** The material of this special tube is mechanically fragile. Small leakages may occur if the tube is bent or kinked.

Ahead of the ACX measuring unit there is a magnetic valve, which is used to set the zero point for each gas. Room air is drawn into the system through this zero valve.

After the ACX measuring unit the main flow is divided into two in models with i-parameter. One flow goes into oxygen measuring unit and the other into ASX agent identification unit.

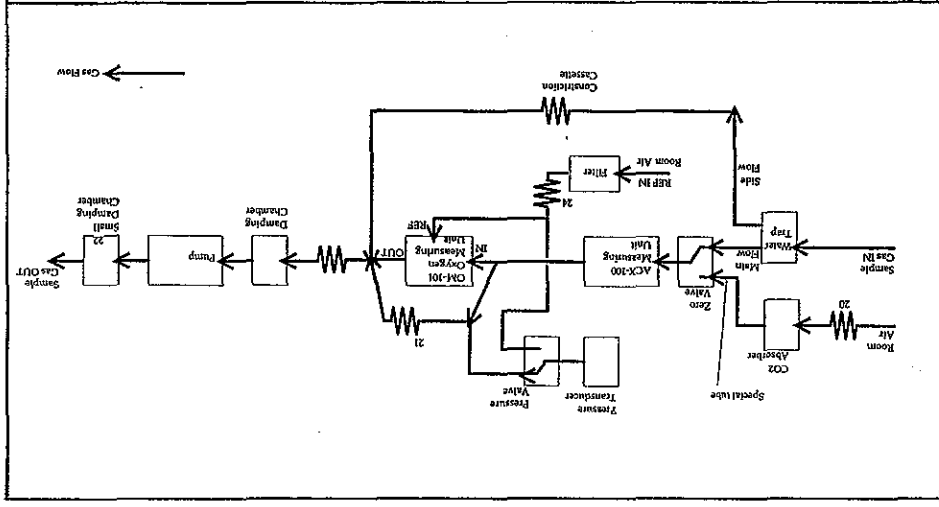
The pressure valve opens and measures the pressure gradient between the O<sub>2</sub> measurement flow and the O<sub>2</sub> reference flow. This pressure gradient reflects the condition of the D-FEND™ water trap filter. The measurement is performed 30 seconds after every auto-zeroing, occlusion, and gas calibration. It is also performed whenever software detects the difference value to be less than -5 mmHg (the pressure gradient is greater than 5 mmHg). If the difference value is less than -5 mmHg, the message 'REPLACE TRAP' results.

Special tubes are used in the sampling system. PVC and silicone tubes cannot be used in those parts of the sampling circuit because they will react with the anaesthetic agent, causing delayed a response time and an inaccurate zero point.

The sampling pump is a vibrating membrane pump driven by a 50Hz/12V/0.4A square wave current.

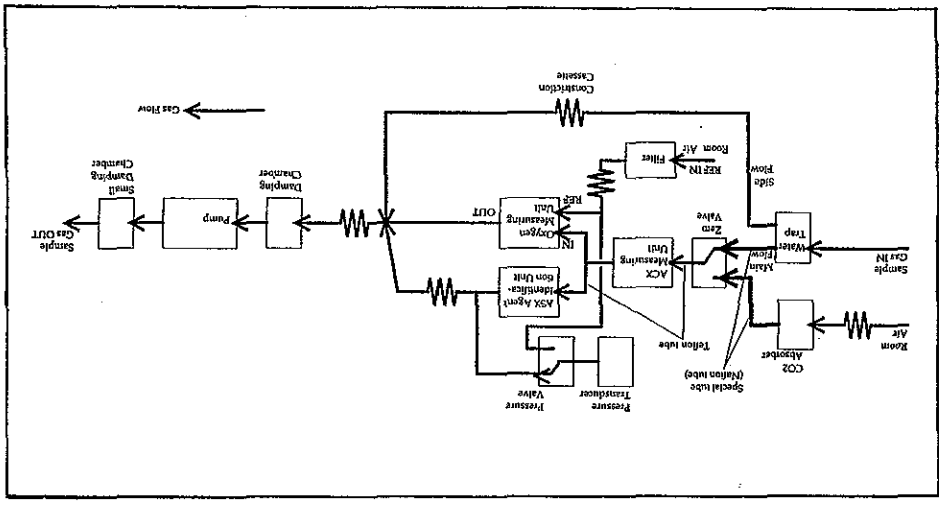
The purpose of the damping chambers is to even out the pulsating flow and silence the exhaust flow. The correct flow rates are set using five flow constriction cassettes.

Figure 5.1 Gas sampling system schematic diagrams



Gas Sampling System without i-parameter

January 15th, 1997/6



Gas Sampling System with i-parameter

### Table 5.1.1 Tube lengths (without i-parameter)

Tube No.	Part	Code	Pcs	Length/mm
A	Special sample tube	733383	1	500
1	1.7/1.05 mm Silicone	73373	1	280
3	1.7/1.05 mm Silicone	73373	7	20
4	1.7/1.05 mm Silicone	73373	3	50
5	1.7/1.05 mm Silicone	73373	1	60
6	1.7/1.05 mm Silicone	73373	1	42
8	1.7/1.05 mm Silicone	73373	1	110
9	1.7/1.05 mm Silicone	73373	1	300
10	1.7/1.05 mm Silicone	73373	2	400
11	1.7/1.05 mm Silicone	73373	1	150
13	1.7/1.05 mm Silicone	73373	1	180
14	3.18x6.35 mm Silicone	73375	1	70
15	1.7/1.05 mm Silicone	73373	1	25
17	4.8x9.5 mm Silicone	73376	2	200
18	1x2 mm PVC	73341	1	400
19	1.2x0.3 mm PTFE	73332	1	500
25	1.7/1.05 mm Silicone	73373	3	30
26	3.18/6.35 mm Silicone	73375	3	20
27	1.7/1.05 mm Silicone	73373	1	40
28	1.7/1.05 mm Silicone	73373	2	15

Part No.	Part	Code
20-24	Constriction cassette	Selected individually, see Table 5.2 for alternatives
16	Damping chamber	57150
17	Absorber	890641
22	T-piece	733821
28	L-piece	733811
31	Adapter piece	73388
36	Dust filter	86901
4	CNO metal tube	871925
37	Small damping chamber	879355

**Note:** Constriction cassettes are selected to adjust proper flow rates. See Table 5.2 for alternatives.

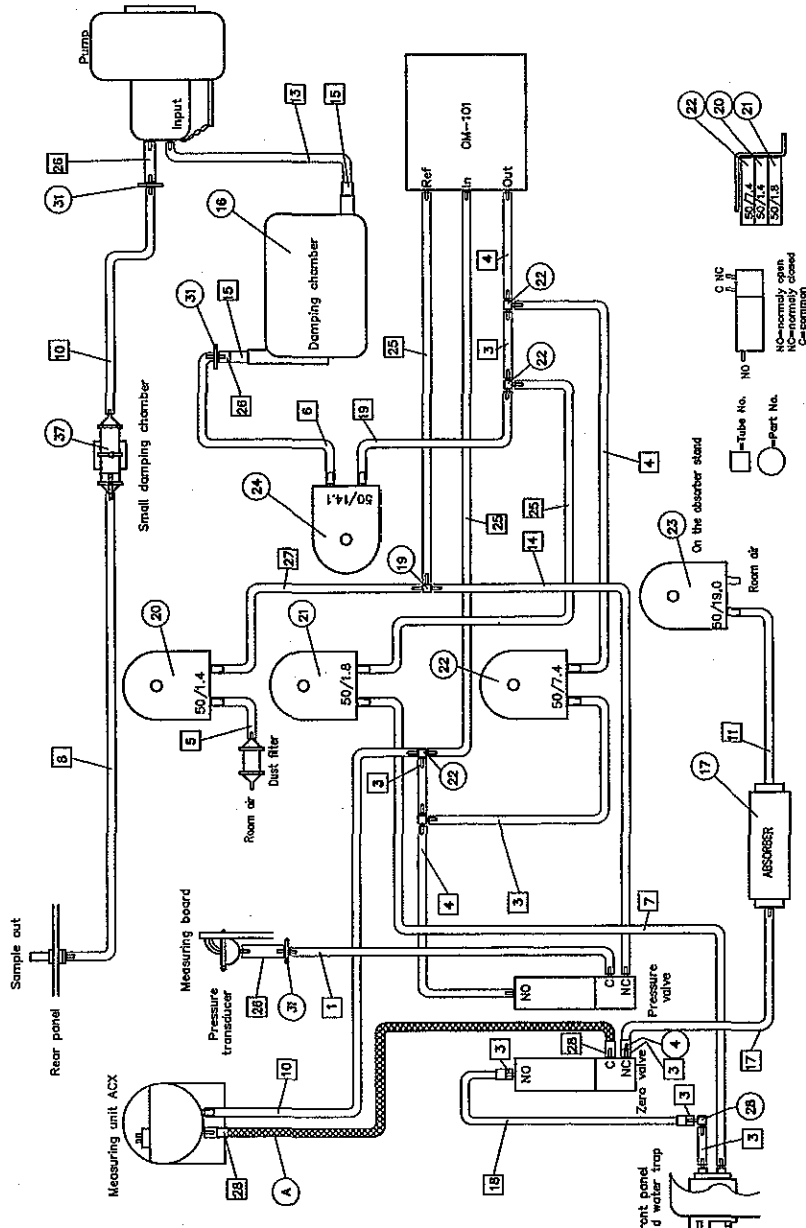


Figure 5.2.2 Gas sampling system layout (with i-parameter)

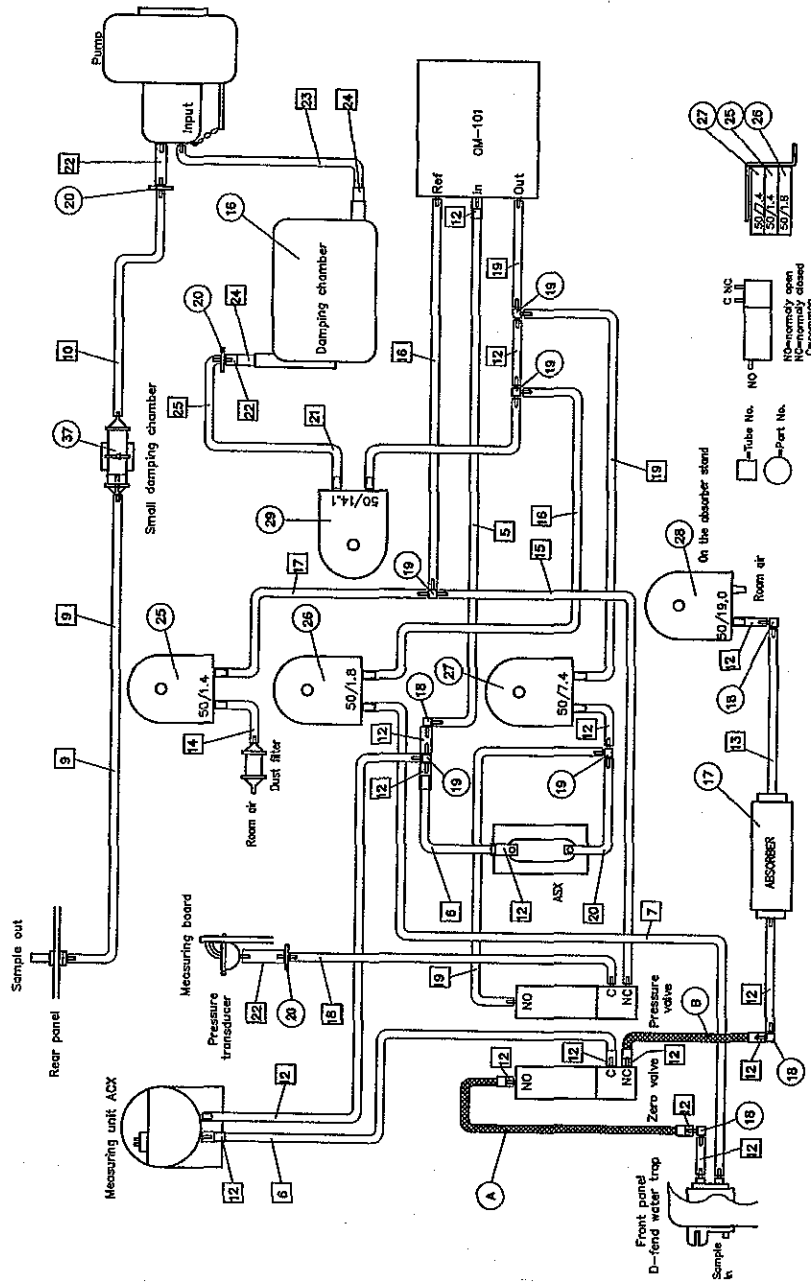


Table 5.1.2 Tube lengths (with i-parameter)

Tube No.	Part	Code	Pcs	Length/mm
A	Special sample tube	733383	1	500
B	Special sample tube	733382	1	300
5	1.2/0.3 mm PTFE	73332	1	400
6	1.2/0.3 mm PTFE	73332	2	320
7	1.7/1.05 mm Silicone	73373	1	300
8	1.7/1.05 mm Silicone	73373	1	85
9	1.7/1.05 mm Silicone	73373	1	110
10	1.7/1.05 mm Silicone	73373	1	400
12	1.7/1.05 mm Silicone	73373	1	20
13	1.7/1.05 mm Silicone	73373	16	140
14	1.7/1.05 mm Silicone	73373	1	60
15	1.7/1.05 mm Silicone	73373	1	70
16	1.7/1.05 mm Silicone	73373	2	30
17	1.7/1.05 mm Silicone	73373	1	40
18	1.7/1.05 mm Silicone	73373	1	280
19	1.7/1.05 mm Silicone	73373	3	50
20	1.7/1.05 mm Silicone	73373	1	220
22	3.18x0.35 mm Silicone	73375	3	20
23	3.18x0.35 mm Silicone	73375	1	180
24	4.8x9.5 mm Silicone	73376	2	25
25	1.7/1.05 mm Silicone	73373	1	420
26	10x2.5 mm Silicone	73377	1	500

Part No.	Part	Code
25-29	Constriction cassette	Selected individually, see Table 5.2 for alternatives
16	Damping chamber	57150
17	Absorber	890641
18	L-piece	733811
19	T-piece	733821
20	Adapter piece	73388
36	Dust filter	86901
37	Small damping chamber	879355

Note: Constriction cassettes are selected to adjust proper flow rates. See Table 5.2 for alternatives.

January 15th, 1997/6

**Table 5.2 Flow constriction cassettes**

Constriction cassette	Code
50/26.0	878048
50/19.0	873800
50/16.3	878047
50/15.3	873801
50/14.1	878046
50/13.1	873802
50/12.4	878045
50/11.2	874770
50/10.4	873803
50/9.2	874509
50/8.7	873804
50/7.4	873805
50/6.5	878044
50/5.8	873806
50/5.1	878043
50/4.4	873807
50/3.8	878042
50/3.2	873808
50/3.0	878040
50/2.8	878039
50/2.5	878038
50/2.3	873809
50/2.0	878037
50/1.8	873810
50/1.6	878036
50/1.4	873811
50/1.1	873812

**NOTE:** The latter number is a relative figure for the flow through the constriction, e.g., 50/26.0 is the shortest constriction and 50/1.1 the longest.

## 5.2 CO<sub>2</sub>/N<sub>2</sub>O/AA measurements

### 5.2.1 In general

The measuring electronics block diagram is in Figure 5.3. The functions are divided between the ACX measuring unit (photometer) and the ACX measuring board.

### 5.2.2 ACX measuring unit

**CAUTION:** The ACX photometer and its components are repaired/calibrated at the factory. Attempts to repair/calibrate the unit elsewhere will adversely affect operation of the unit. DATEX-ENGSTROM supplies spare ACX photometers. The information provided for the ACX is for reference only.

The ACX photometer is of dual path type. The infrared light beam passes through a measuring chamber containing the gas to be analyzed, and a reference chamber, which is free of CO<sub>2</sub>, N<sub>2</sub>O, and AA. The measurement is made by determining the ratio between the two light intensities.

The ACX photometer is shown in Figure 5.4.

A filter wheel is used to control the light from an incandescent lamp that passes through the photometer. The filters are arranged so that the light is passed sequentially:

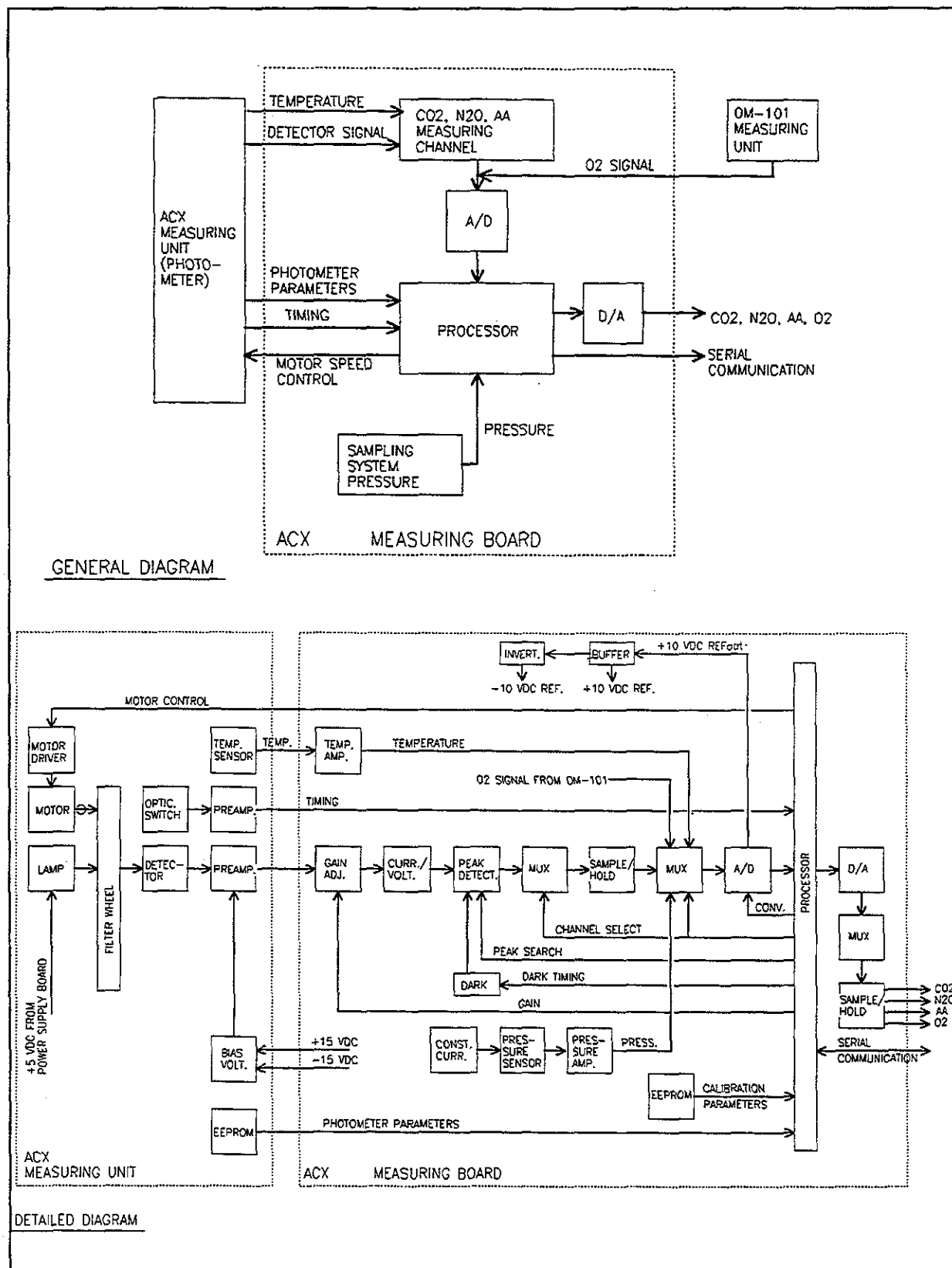
- first at the CO<sub>2</sub> absorption wavelength through the reference chamber
- then through the measuring chamber
- finally it is blocked completely

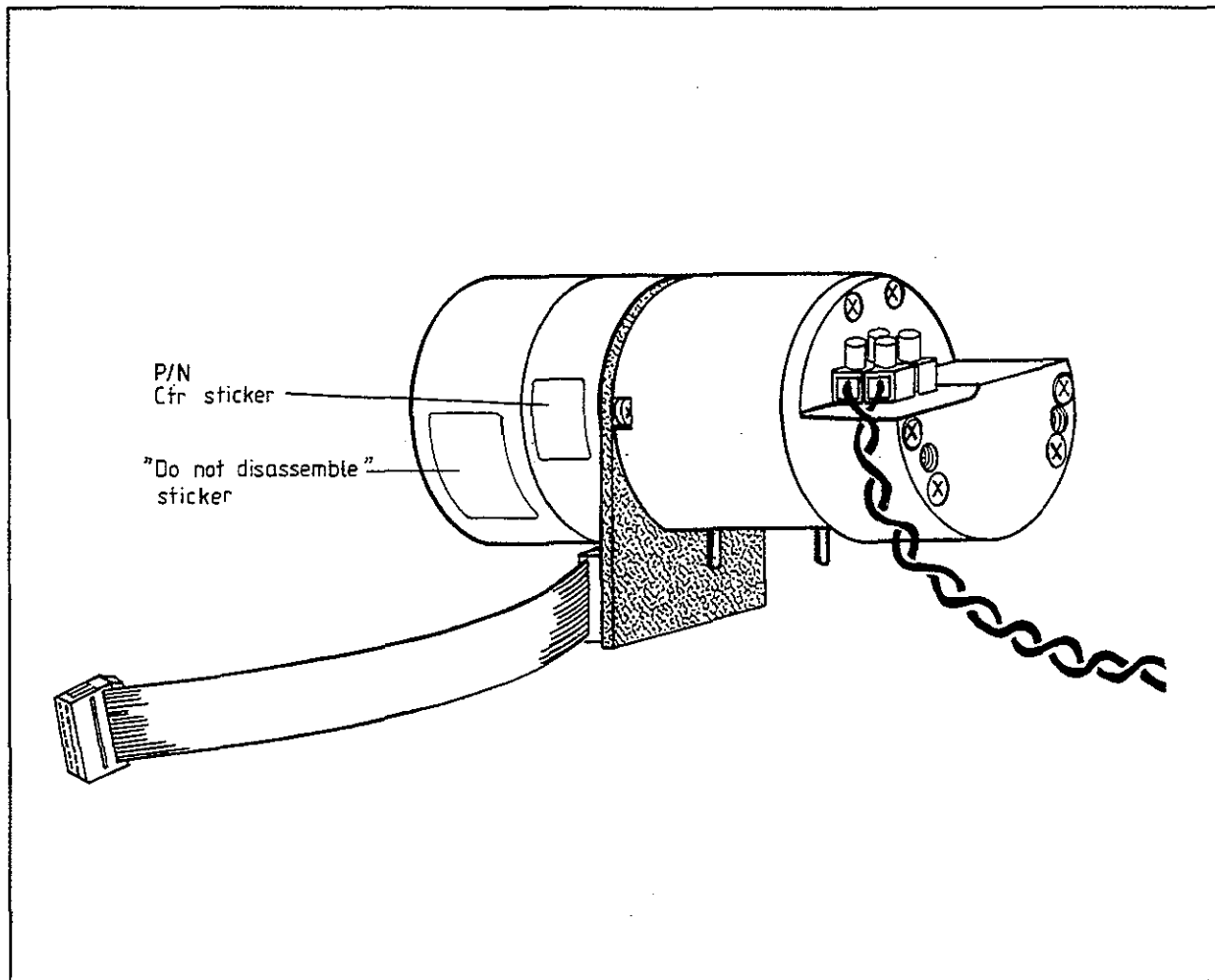
The same sequence is repeated at the N<sub>2</sub>O and anaesthetic agent gas absorption wavelengths.

After passing through the filters the light is reflected and focused by a mirror onto the infrared detector. This detector measures the three light levels for each gas described above.

There is an optical sensor incorporated in the photometer which detects light from a reflective surface on the filter wheel once every revolution. The pulses from this sensor are used to synchronize the electronics to the signal from the infrared detector. A stabilizing diode measures the temperature, which is needed to compensate for thermal drifts. The infrared detector, the optical sensor and the stabilizing diode are mounted on the preamplifier board (see Figure 5.5).



Figure 5.3 CO<sub>2</sub>/N<sub>2</sub>O/AA measurement block diagram



**Figure 5.4** ACX photometer (ACX-100 measuring unit)

### 5.2.3 Preamplifier board

#### Parts layout and schematic diagram

Figure 5.5

#### Voltage regulation

Voltage regulators A3 and A4 provide regulated  $\pm 12$  V for the preamplifiers and the detector bias generator.

#### Preamplifiers

The purpose of preamplification is to amplify the signals from the infrared detector and timing sensor and to convert them into lower impedance level.

The infrared detector (R2) signal is amplified with A2A which is connected as a straightforward non-inverting AC amplifier.

The current signal from the timing optical sensor is converted into voltage with the remaining section of A2.

#### Detector bias generator

The lead selenide detector is a resistor, whose resistance decreases in infrared light. For this reason it is advantageous to supply the detector with a high bias voltage, as a higher signal is then achieved.

The bias voltage generator utilizes one section of A1, which is a square wave oscillator, and a conventional voltage doubler built of diodes V1, V2, V3, and V5 and capacitors C1 through C4. The circuit produces an output voltage of approximately  $\pm 34$  V.

#### Temperature measurement

The voltage across the 2.1 V stabilizing diode V14 decreases as the temperature of the photometer rises. This voltage signal is used for temperature compensation.

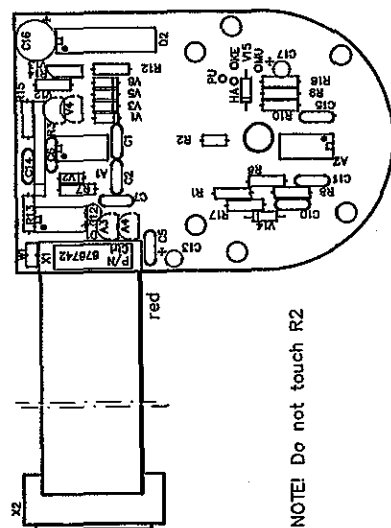
#### EEPROM

EEPROM D1 stores the photometer factory set gain and zero coefficients and compensation factors.

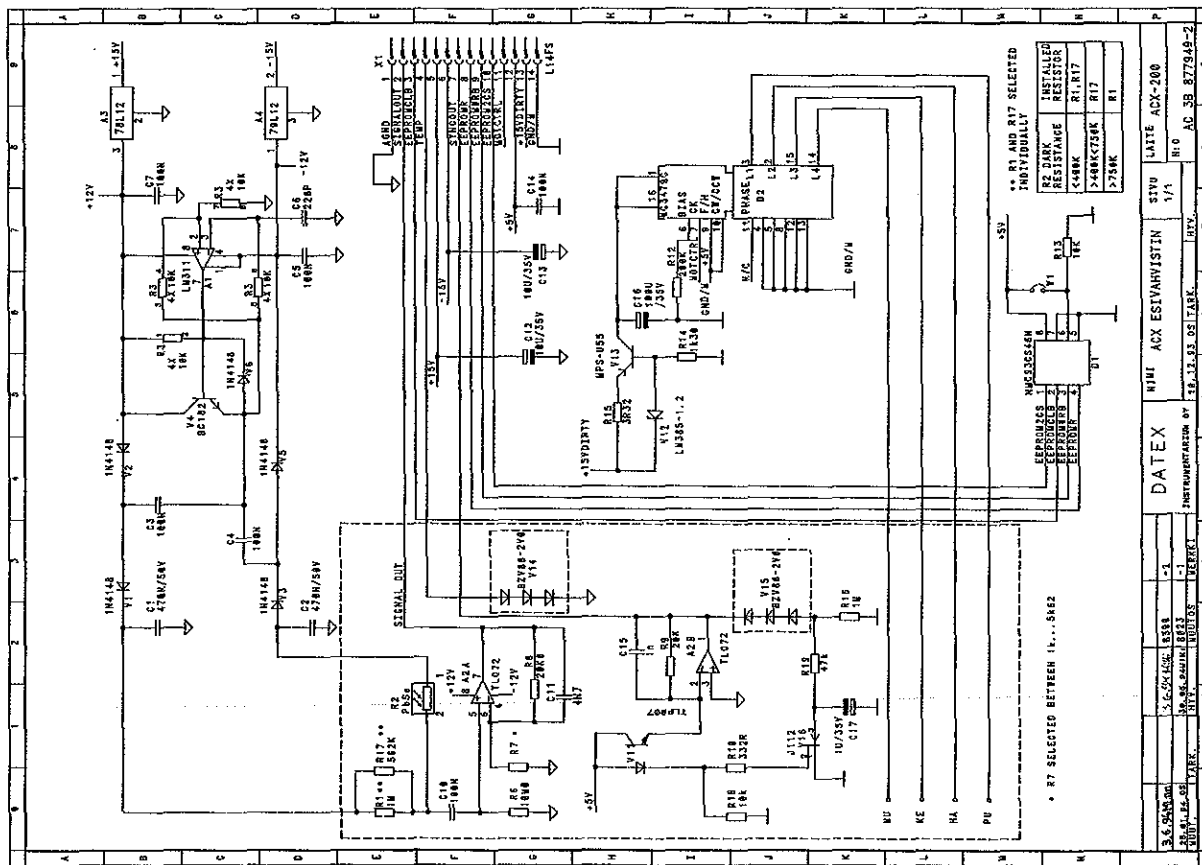
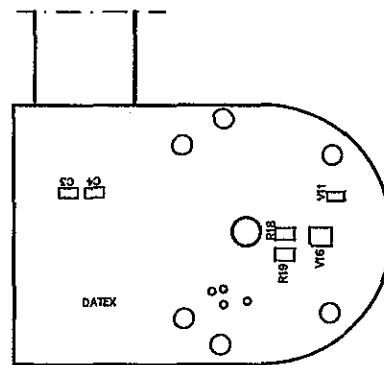
#### Filter wheel motor control

A stepper motor rotates the filter wheel at approximately 83 revolutions/second. Stepper motor is driven by D2.

Figure 5.5 Preamplifier parts layout and schematic diagram  
(board modification level 8 and higher)



NOTE! Do not touch R2



June 1st, 1994/5

### 5.3 O<sub>2</sub> measurement

The oxygen measurement is based on the paramagnetic susceptibility, which is a unique property of oxygen among all gases generally present in a breathing gas mixture. The gas to be measured and the reference gas, which usually is room air, are conducted into a gap in an electromagnet with a strong magnetic field switched on and off at a frequency of approximately 110 Hz.

An alternating differential pressure is generated between the sample and reference inputs due to forces acting to the oxygen molecules in a magnetic field gradient.

The pressure is measured with a sensitive differential transducer, rectified with a synchronous detector and amplified to produce a DC voltage proportional to the oxygen partial pressure difference of the two gases.

**CAUTION:** Due to the complicated and sensitive mechanical construction any service inside the O<sub>2</sub> measuring unit should not be attempted, and therefore the detailed description of the circuitry and layout of the transducer is omitted from this manual.

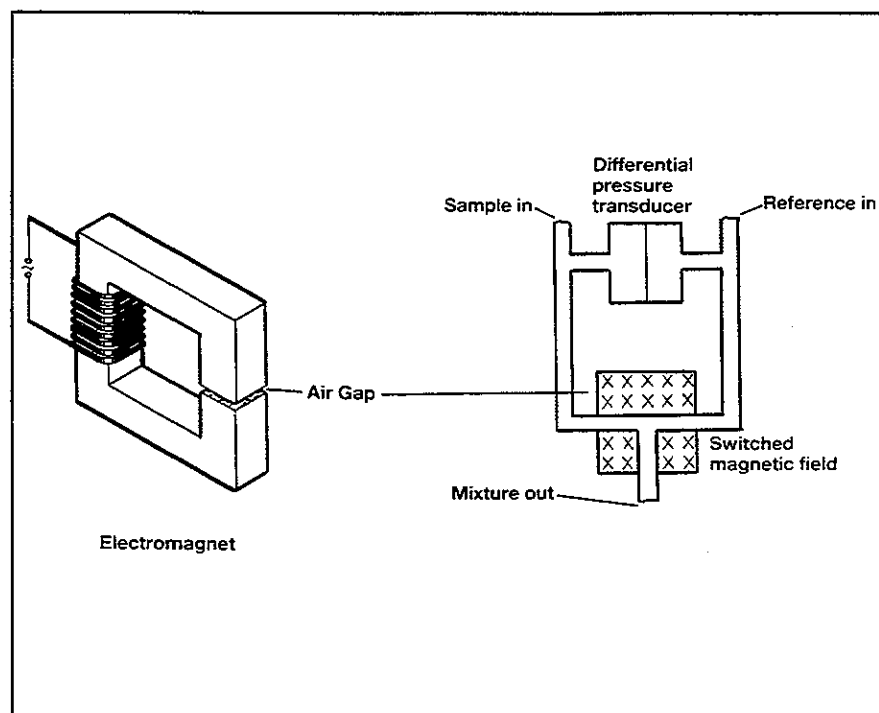


Figure 5.6 O<sub>2</sub> measurement principle

## 5.4 ACX measuring board

Block diagram and schematic diagram part 1	Figure 5.7
Parts layout and schematic diagram part 2	Figure 5.8
Timing diagram and schematic diagram part 3	Figure 5.9

The measuring electronics can be divided into a few functional blocks, which are described below (See the block diagram).

**CAUTION:** Do not attempt to repair or replace the pressure transducer (B1). Its calibration values are stored in EEPROM (D2) and can be programmed only at the factory.

The ACX measurement board controls gas measurements. It converts the photometer signal to digital data, calculates results and transmits it to main CPU board. The board contains, in addition to the 80C51FA processor, EPROM, RAM, and EEPROM, several analog and digital I/O functions.

### Internal and external bus

The processor D1, has access to the measurement board peripherals (memory, A/D converter, D/A converters, etc) via an internal bus. For communication between the CPU board and the measurement board, there is an external bus in connector X1. The external bus is driven by D21 (data lines), D3 (address lines) and D18 (read and write lines).

### Memory

Memory components include 64 x 8 kbit program memory EPROM (D4), 32 x 8 kbit low current CMOS RAM (D22) powered by a data retention voltage generation circuit in power supply board, and EEPROM (D2) for permanent calibration values and setup memory.

### Reference voltages

Reference voltages are established by the A/D-converter (D14) reference voltage output (REFOUT, pin 8). This +10 V voltage is buffered by A2D. -10 V reference voltage is obtained by inverting and buffering +10 V with amplifier A2C.

### **O<sub>2</sub> measuring electronics**

The signal from the O<sub>2</sub> measuring unit is sent to pin a9/X1 and processed in the processor and passes to the main CPU board at a5/X1.

### **Measuring electronics for CO<sub>2</sub>, N<sub>2</sub>O, and AA**

CO<sub>2</sub>, N<sub>2</sub>O, and anaesthetic agent measurement is accomplished by measuring each of these gases from the reference and measuring chambers of the ACX-100 photometer. The gas signals are transmitted from the ACX-100 photometer assembly through connector X2 pin 2 of the ACX measuring board and applied to the reference input of a D/A converter (D8). D8 is controlled by the microprocessor and is used for automatic gain control. The output current from D8 is proportional to the incoming signal and the gain is established for each gas, (CO<sub>2</sub> reference and measuring, N<sub>2</sub>O reference and measuring, and AA reference and measuring) by software.

The signals are converted to a voltage and amplified by A24D, then applied to capacitor C30 which removes the DC offset. The dark level is established on C30 when the synchronous switch A28A is closed.

Each signal is sampled by the peak detection circuit, consisting of A24C, V26, A28B, R97, R201, and C15. When the peak voltage of a signal is sampled, the switch A28B is open, sending the signal through V26, which acts like a diode. The peak signal is then applied to the capacitor C15. C15 is brought down to ground potential between signal peaks when A28B is closed and the dark signal is transmitted to it.

The voltage peak of each gas (both measure and reference) is applied to an instrumentation amplifier (A24B) then to the input of a multiplexer (D23). D23 separates the signal to each of its components, (CO<sub>2</sub> reference and measuring, N<sub>2</sub>O reference and measuring, and AA reference and measuring). For CO<sub>2</sub>, the offset voltage is subtracted from the reference signal at A13B. For AA, the offset voltage is subtracted from the reference signal at A12B.

Each gas signal, the temperature compensation signal and the pressure signal are transmitted to D13 which serves as a demultiplexer whose output is applied to an A/D converter (D14) through an instrumentation amplifier.

### **A/D-conversion**

A/D conversion is made with a 12-bit A/D-converter (D14). Input signal is multiplexed with D10 and D13. After conversion is completed, signal ADCRDY rises to +5 V.

### D/A-conversion

D/A conversion is made with a 12-bit D/A-converter (D11). D12 multiplexes the analog output to 8 sample and hold circuits. Two of these are used to drive offset voltages for N<sub>2</sub>O and CO<sub>2</sub> measurement. The others are used for external analog outputs (CO<sub>2</sub>OUT, N<sub>2</sub>OOUT, VOLC, O<sub>2</sub>OUT etc).

### Timing of CO<sub>2</sub>, N<sub>2</sub>O, and AA signals

A timing pulse is produced when light is reflected to a phototransistor from a reflectorized surface on the filter wheel. The pulse produced is shaped by A28 on the preamplifier board and transmitted to port 3 of the microprocessor on the ACX measuring board.

The processor produces the necessary address information to cause the PAL (D15) to produce the control pulses for the synchronous switches A28A and A28B (Dark and Clear).

### Motor speed control

The speed of the stepper motor in the ACX-100 photometer is controlled with MOTOR-signal from the processor. This signal is buffered by D6.

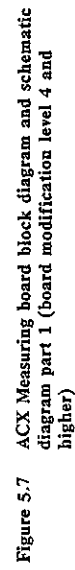
### Pressure measurement

The pressure transducer (B1) measures the sampling system pressure after the photometer. Voltage reference V1, resistors R17, R108, R89 and amplifier A31C supply the pressure measurement bridge with 4 mA current. The pressure signal is amplified with A31A and A31B. The output of A31A corresponds to pressures 400 to 900 mmHg and is within -9.5 V and +9.5 V range.

### Temperature measurement

Temperature measurement excitation voltage for photometer stabilizing diode is fed from +10 V through resistor R104. The stabilizing diode voltage is proportional to photometer temperature. This voltage is amplified with A31D.





**Figure 5.7 ACX Measuring board block diagram and schematic diagram part 1 (board modification level 4 and higher)**

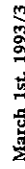
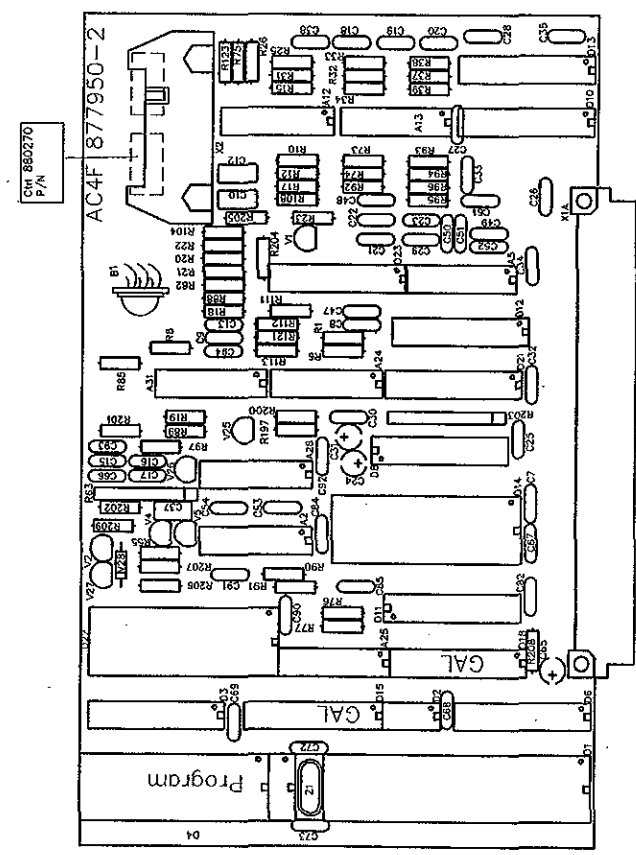


Figure 5.8 ACX Measuring board parts layout and schematic diagram part 2 (board modification level 4 and higher)



March 1st, 1993/3

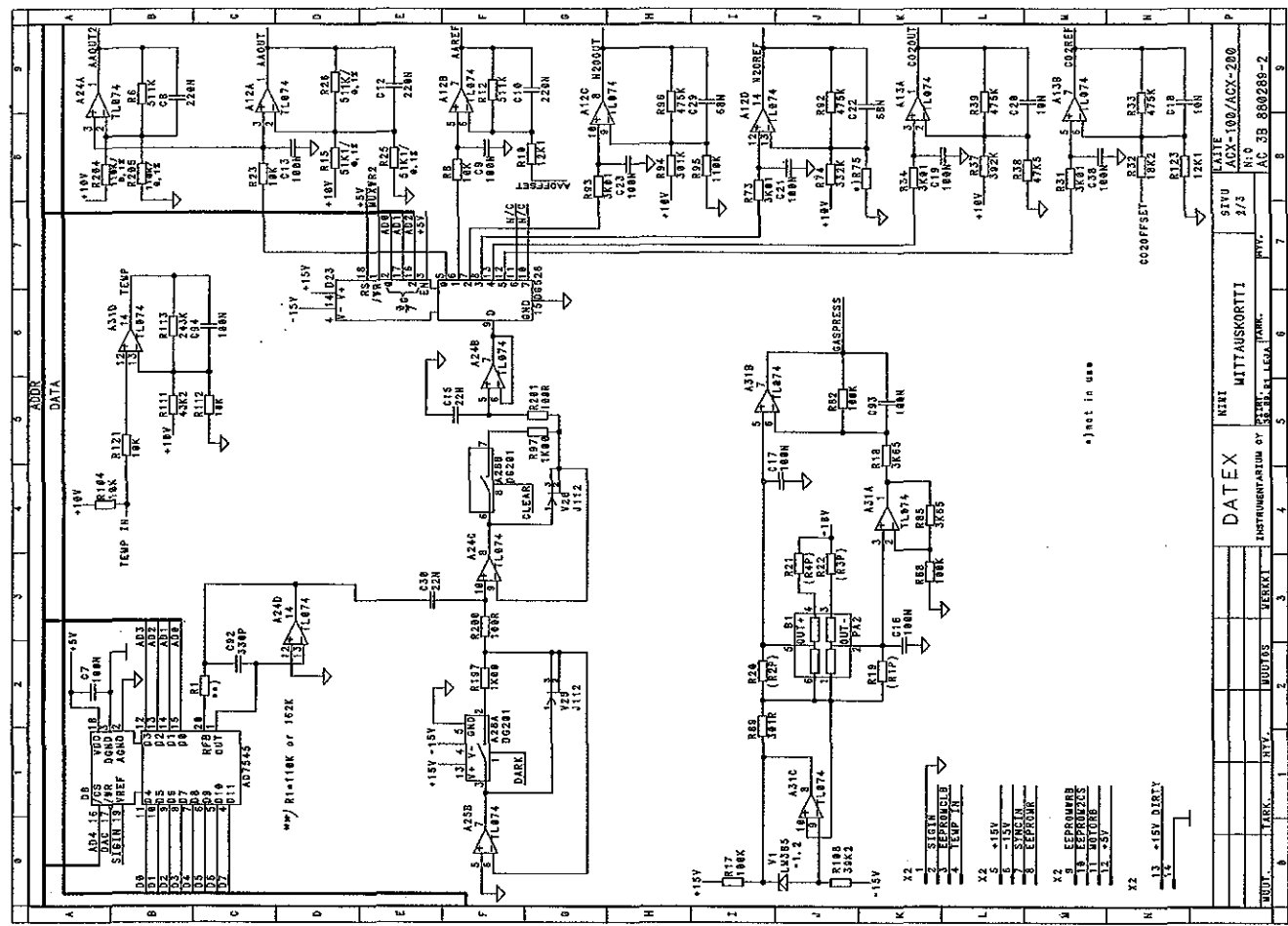
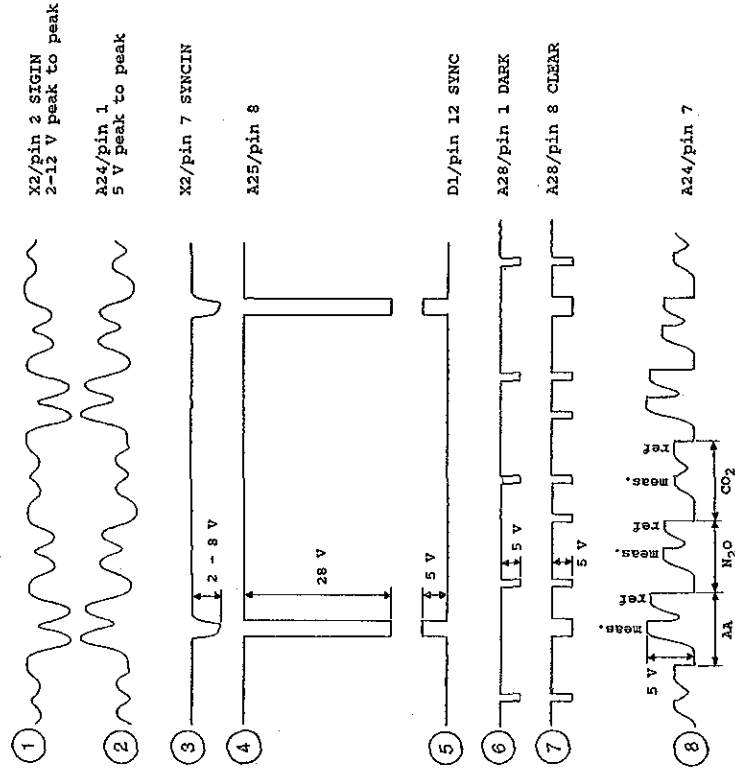
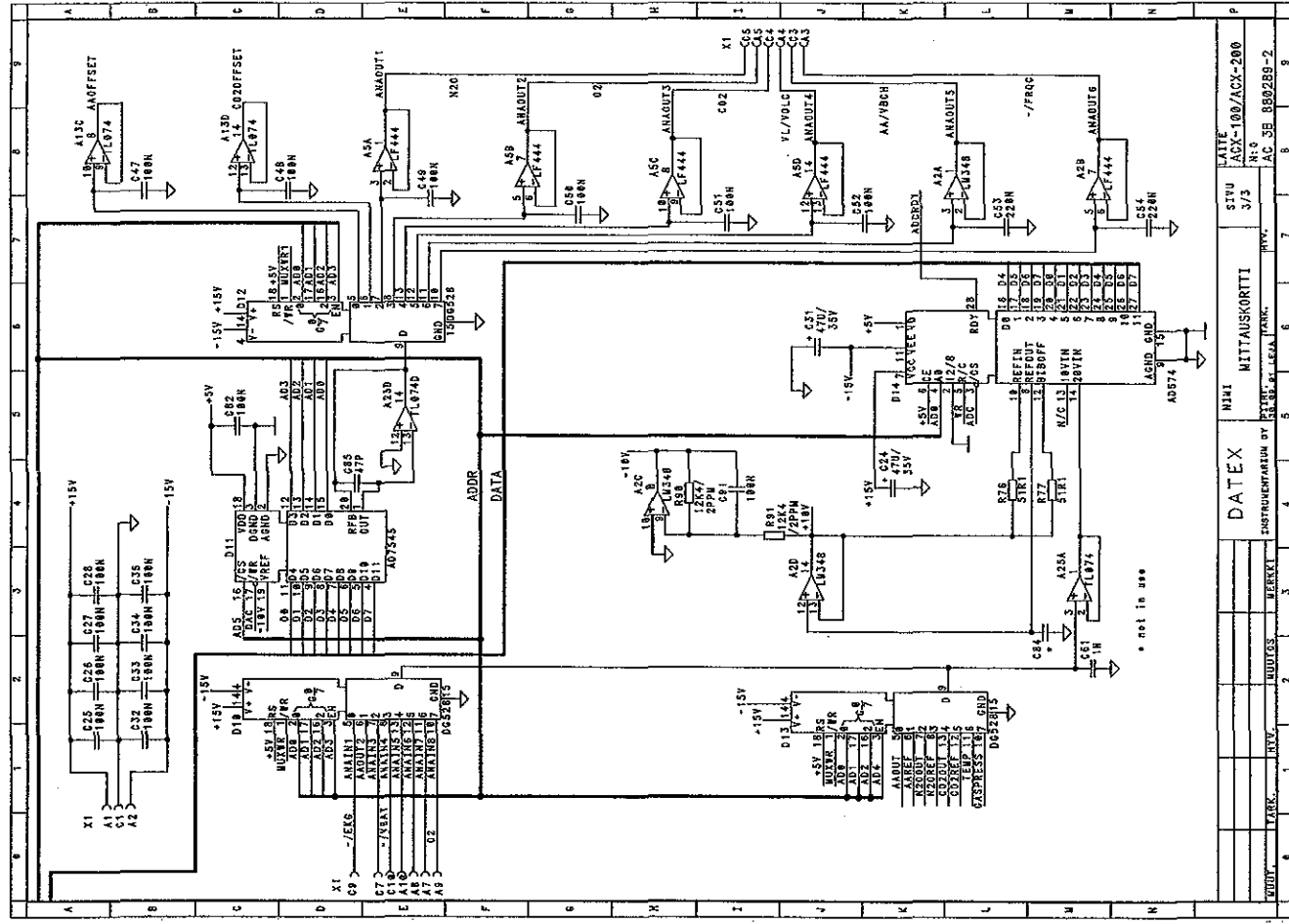


Figure 5.9 ACX Measuring board timing diagram and schematic diagram part 3 (board modification level 4 and higher)



March 1st, 1993/3



## 5.5 SpO<sub>2</sub> measuring board (Rev. 06 and up)

Block diagram and schematic diagram part 1	Figure 5.10
Parts layout, timing diagram, and schematic diagram part 2	Figure 5.11
Signal waveforms and schematic diagram part 3	Figure 5.12
Schematic diagram part 4	Figure 5.13

The board is intended to perform the following tasks:

- Control the LED light sources of the probe.
- Amplify the signal coming from the detector and separate the red and infrared signal components to respective channels.
- Multiplex in both channels the alternating component of the signal (plethysmographic pulse) with the signal proportional to the total intensity measured with the respective wavelength.
- Provide isolated output from the multiplexer channels (red channel and IR channel) to the SpO<sub>2</sub> Processor board.

### Power supply

The isolated power supply consists of:

- 32.768 Hz oscillator.
- Half-bridge converter with isolation transformer.
- Stabilization and filtering of the output voltages with linear regulators.
- Protection of the overloading with PTC-type thermistor.

### Timing/LED control

The timing pulses are produced by a PAL (Programmable Array Logic) D3. The input signal for D3 (SYNC.) is taken from the switching power supply as a 32.768 Hz square wave. All timing signals are synchronized at this switching frequency. The timing circuit controls the LED driver circuitry (signals LEDR and LEDIR), the RC time constants in amplifier chain (MEASURE) and sampling (SAMPLER, SAMPLEIR).

LEDs in the probe are driven with constant current pulses, (90 or 300 mA). The pulse duration and duty cycle can be seen in timing

diagram in Figure 5.11. A positive voltage pulse at 1/X1 corresponds to the red LED current and a negative one to the IR-LED, respectively.

### Detector signal processing

The signal produced by the detector is a current. The first amplifier stage is a current-to-voltage converter. A signal current passes through the resistors between pins 13 and 14 of A3 and produces a negative voltage pulse at 14/A3. Notice that the part of the feedback resistance is located in the probe connector.

The bias voltage of the detector (4.2 V) is the voltage difference between the connector pins 3/X1 (5 V) and 5/X1 (0.8 V).

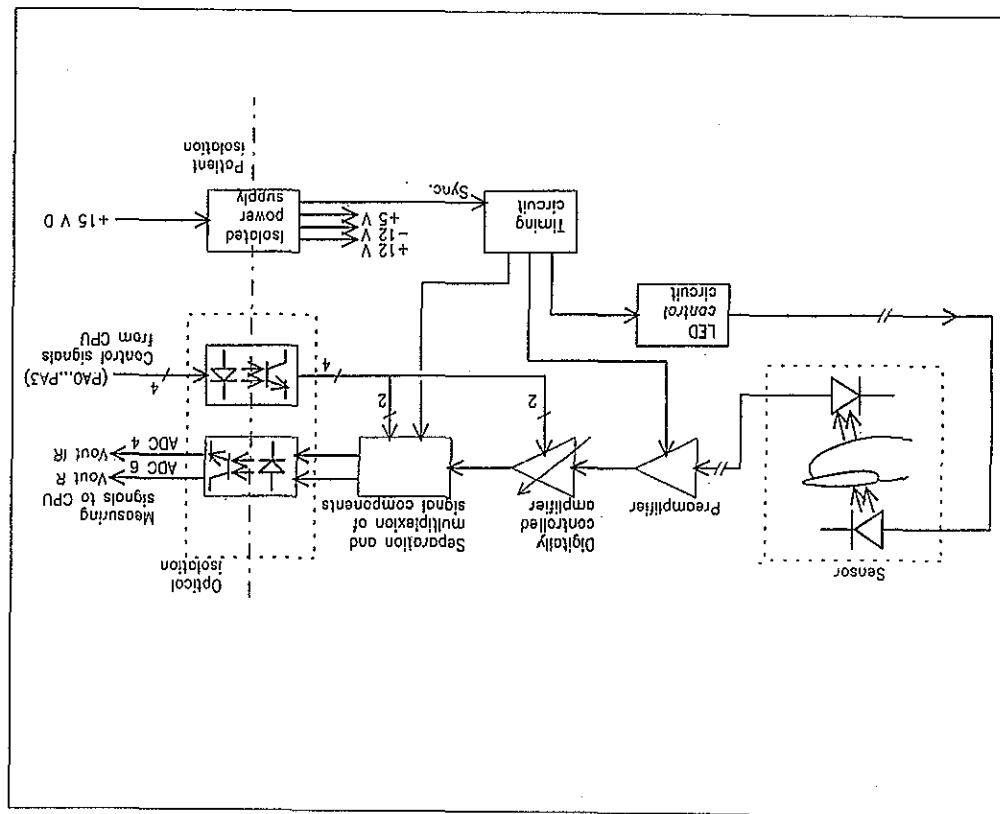
At 8/A3 the detected voltage pulses are inverted to positive value.

The digitally controlled amplifier is a Digital to Analog Converter (DAC), D5. The signal is fed to the reference input of D5. The 8-bit digital control word is transferred over the patient isolation barrier in serial mode (PA2) and is converted into parallel mode by a shift register D4. The signal level at the output, 7/A3, is adjusted to 3 to 8 V by the CPU.

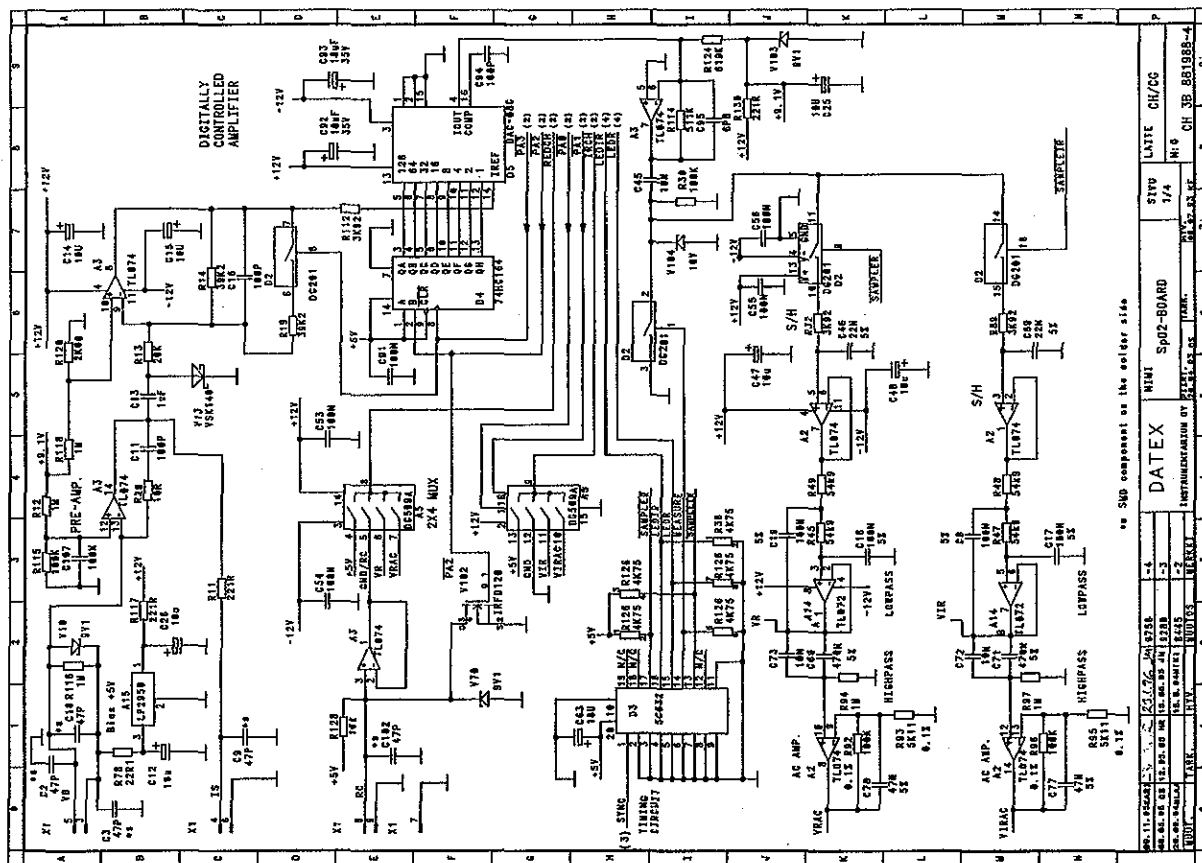
The amplified signal pulses are separated to red and infrared channels by sample-and-hold circuitry (S/H). Voltages  $V_R$  and  $V_{IR}$  are proportional to the total intensity of the light detected at the respective wavelength.  $V_{Rac}$  and  $V_{IRac}$  are the amplified alternating components (plethysmographic pulses).

The signals are multiplexed into two channels by a 2 x 4 MUX, A5. Also +5 V and GND are connected to MUX input. The value of the resistor  $R_c$  in the probe connector can be read through the red channel, if needed.

The two output channels of MUX A5 are transferred across the patient isolation by two identical pulse width modulator/optoisolator/demodulator-chains. The frequency of the pulse width modulator is about 20 kHz. The demodulated signal is inverted.

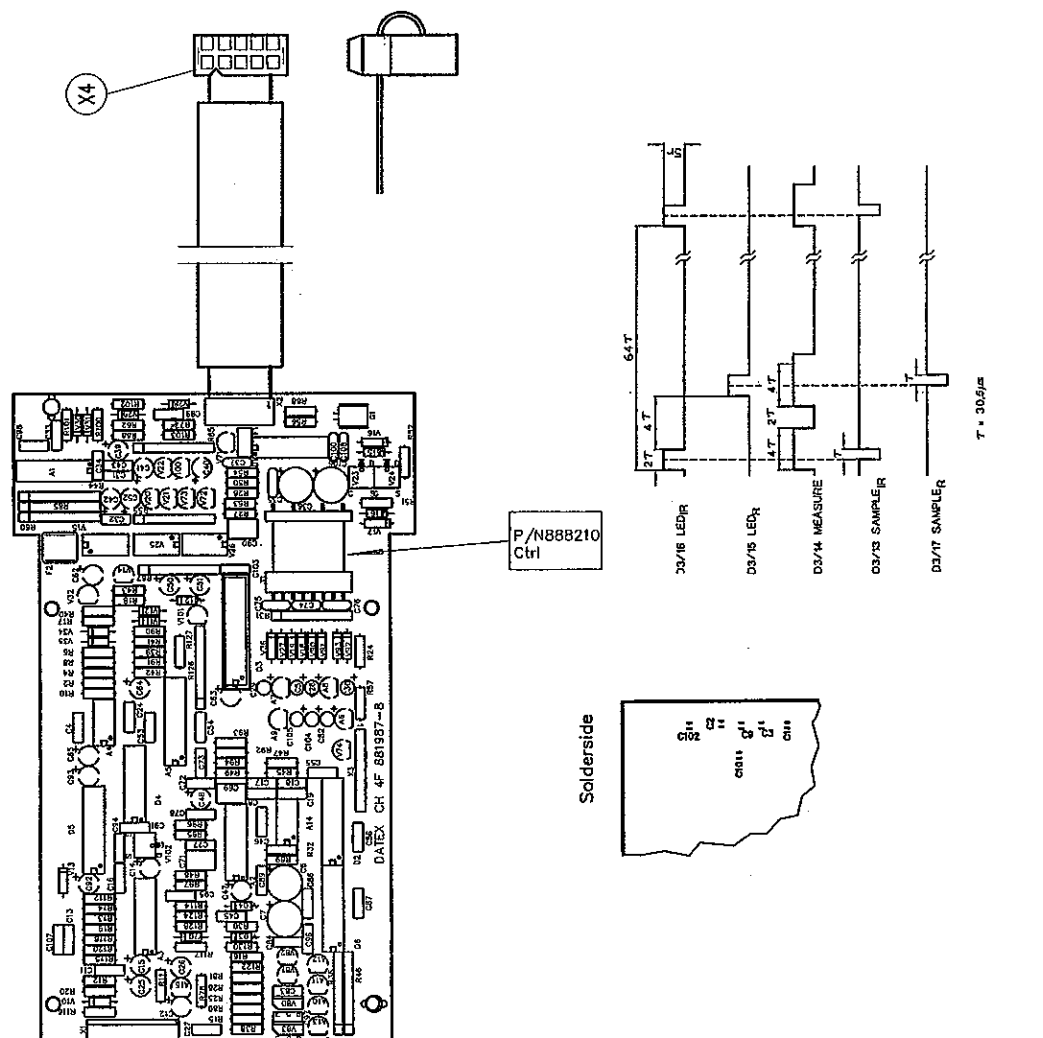


**Figure 5.10 SpO<sub>2</sub> Measuring board block diagram and schematic diagram part 1**



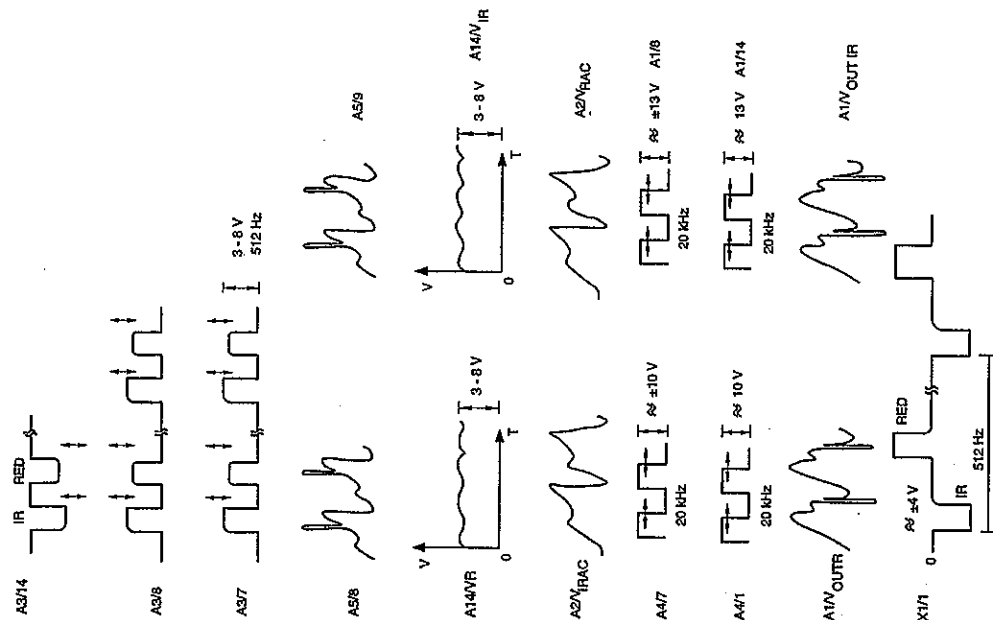
an SMD component on the solder side

[illegible]

Figure 5.11 SpO<sub>2</sub> Measuring board parts layout, timing diagram and schematic diagram part 2

January 15th, 1997/6

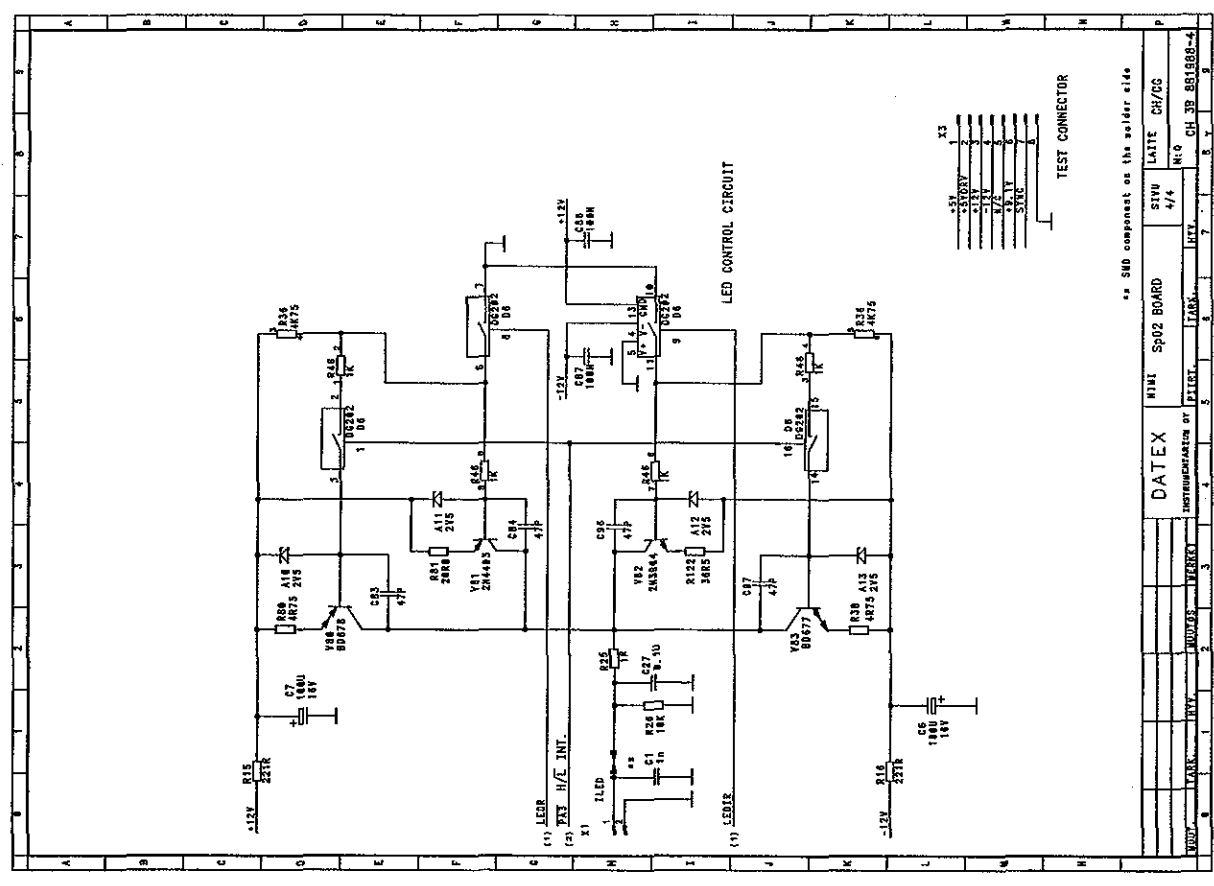
Figure 5.12 SpO2 Measuring board signal waveforms and schematic diagram part 3



January 15th, 1997/6



Figure 5.13 SpO2 Measuring board schematic diagram part 4



## 5.6 CPU board (Rev. 06 and up)

Block diagram and schematic diagram part 1	Figure 5.14
Parts layout and schematic diagram part 2	Figure 5.15
Jumper configuration and schematic diagram part 3	Figure 5.16

### Principle of operation

The High Speed CPU board contains 16 MHz oscillator (previously 11.059 MHz), 80C32 CPU, standard EPROM and SRAM, and several analog and digital I/O functions. See the CPU board block diagram.

The CPU (D5) uses the CPU board internal bus to access most of the peripheral circuits; the on-chip peripheral ports are directly used for analog multiplexers (MUX) and serial channel 0 (ASCII computer output). The computer output is explained in Appendix A.

There are jumpers to select memory chips. They are 2M bit program EPROM (D1), 128 x 8 kbit low current CMOS SRAM (D6) powered by the data retention voltage, and battery back-up 8 kbit SRAM (D4) for permanent calibration value memory. See the jumper configuration.

Analog input signals are read through the multiplexer (A3) to the A/D-converter A2.

Control signals of MUX are in port 1 on the microprocessor as follows:

P1	pins 3-5	MUX A0-A2 (both)
	pin 6	MUX enable (both)
	pin 7	MUX 0 Write (ADC)
	pin 8	MUX 1 Write (DAC)
	ADC 4	Ired signals
	ADC 6	Red signals
	DAC 2	SpO <sub>2</sub>
	DAC 6	Ired pleth
	DAC 5	Loudspeaker volume
	DAC 7	Loudspeaker pitch

Ports on the PPI is used for as follows:

PA (output)	PB (input)	PC (low input,high output)
PA0: SpO <sub>2</sub> control	PB0: not used (AUX)	PC0: not used
PA1: SpO <sub>2</sub> control	PB1: not used (AUX)	PC1: not used
PA2: SpO <sub>2</sub> control	PB2: not used	PC2: not used
PA3: SpO <sub>2</sub> control	PB3: Test (S&A)	PC3: not used
PA4: not used	PB4: Gas freeze (S&A)	PC4: not used
PA5: not used (AUX)	PB5: CTSB (AUX)	PC5: not used
PA6: not used (AUX)	PB6: CTSA (AUX)	PC6: not used
PA7: Nurse call (AUX)	PB7: not used	PC7: Alarm LED

When a key is pressed, keyboard scanner (D9) interrupts the microprocessor and this reads from the scanner which key was pressed.

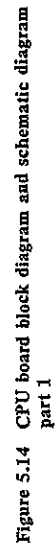
The Quart channel C is connected to Serial & Analog I/O connector (computer output). Quart channel A is connected to Aux I/O connector (graphic output) and quart channel B is used for communication between the microprocessor and the ACX measuring board.

Real time clock is controlled by D4 which contains lithium battery inside.

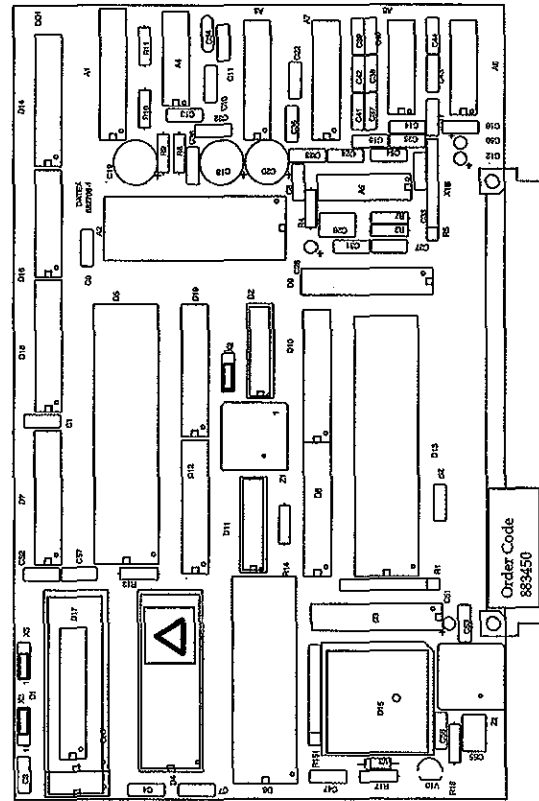
Software features are described in the Operator's Manual. Main differences between software revisions are described in Section 3.4.



**CAUTION:** The board contains an IC (D4) which has lithium battery inside. Danger of explosion if the IC is incorrectly replaced. Replace only with same or equivalent type recommended by DATEX-ENGSTROM. Do not dispose faulty ICs of in fire. They are hazardous waste. Discard them according to local regulations.



January 15th, 1997/6

Figure 5.15 CPU board parts layout and schematic diagram  
part 2

January 15th, 1997/6

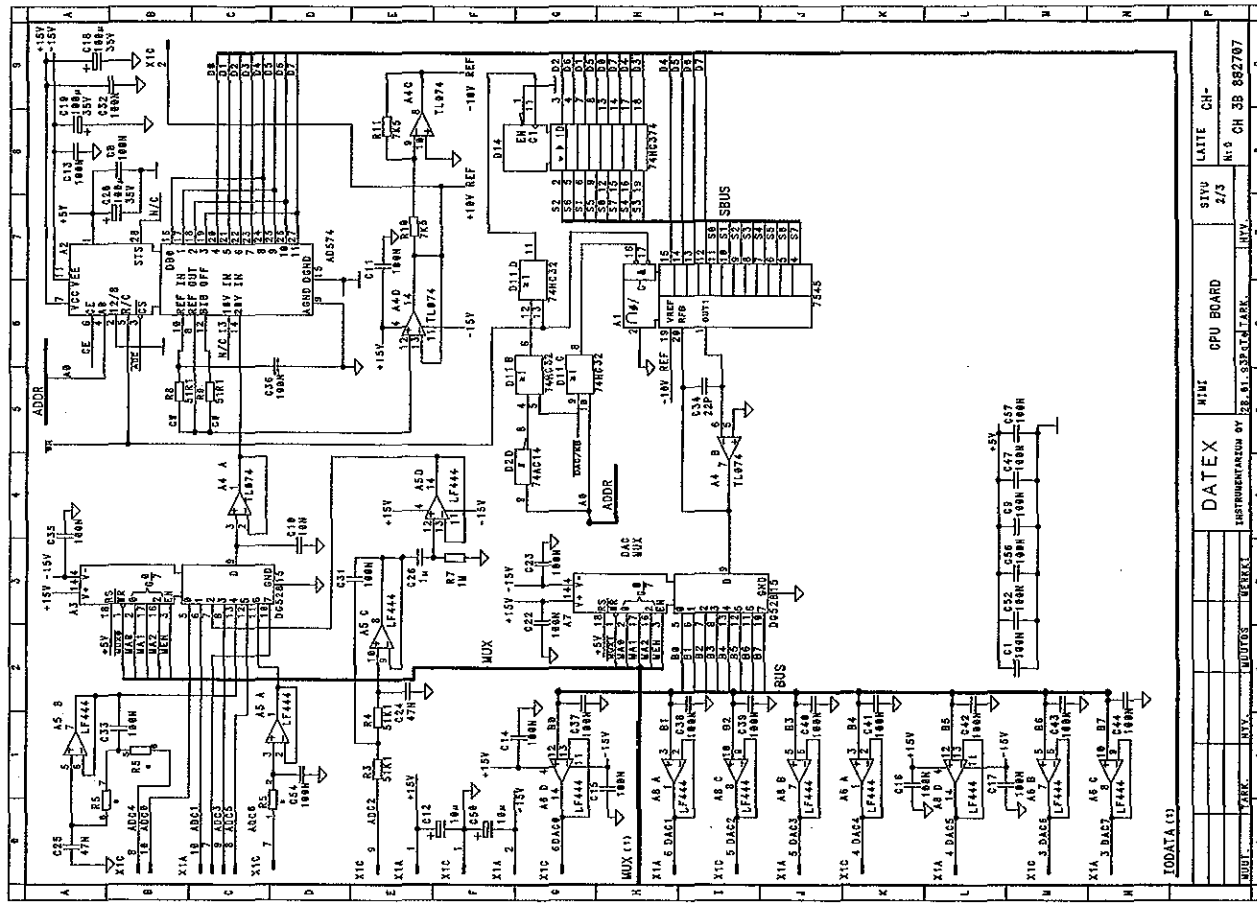
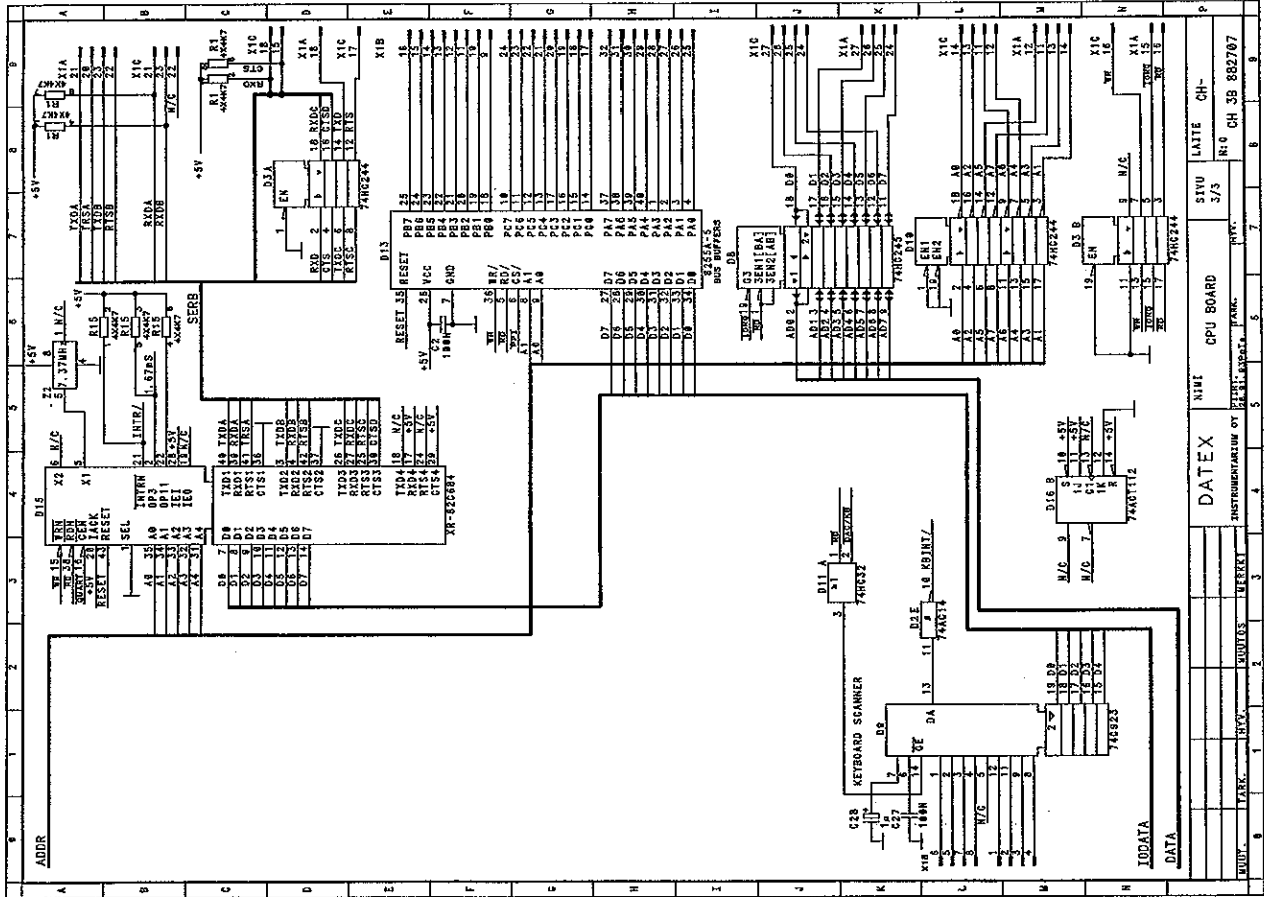
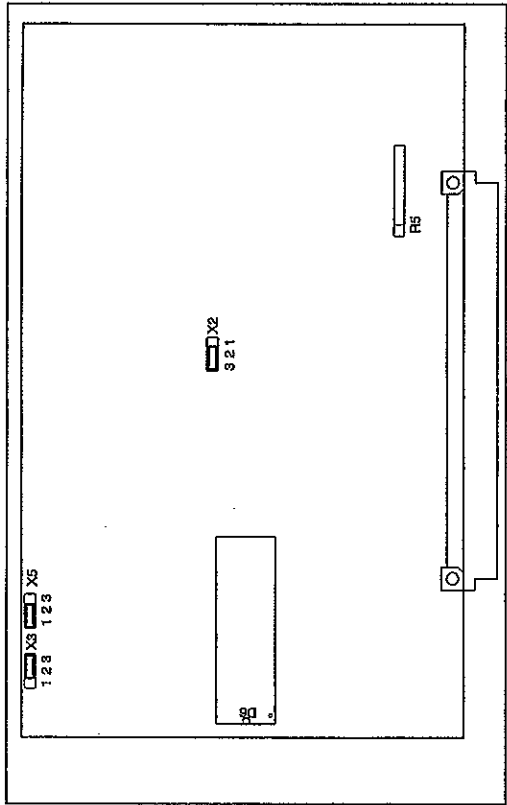


Figure 5.16 CPU board jumper configuration and schematic diagram part 3

CONNECTOR	JUMPER	MEMORY TYPE
X2	1-2	D6 : 32k x 8 RAM
X3	2-3	D6 : 128k x 8 RAM
X3	1-2	D1 : 512k, 1M EPROM
X5	2-3	D1 : 2M, 4M EPROM
X5	1-2	D4:512k,1M,2M EPROM
X5	2-3	D4 : 4M EPROM



## 5.7 Video ASIC Board

(blank)

Figure 5.17

Video ASIC board parts layout

Figure 5.18

Video ASIC schematic diagram

Figure 5.19

The video ASIC board replaces video control board from revision -08 (adaptation -27 and -43 revision -09). ASIC board includes ASIC IC and some other components. Due to the number of components we recommend changing the complete board in case of failure.

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**Figure 5.17 (no figure)**



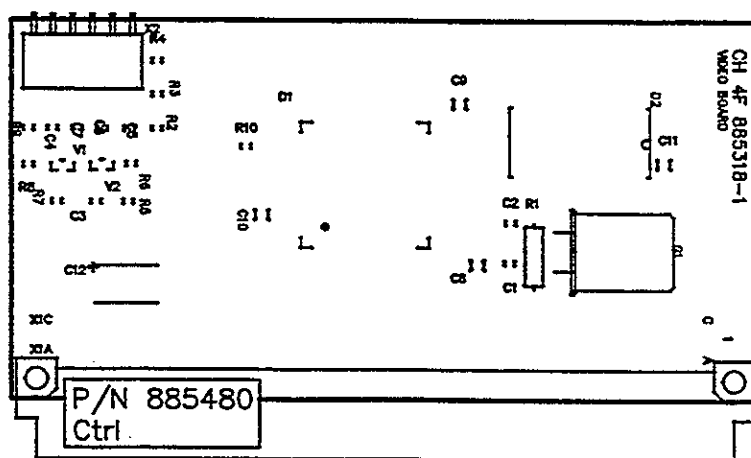
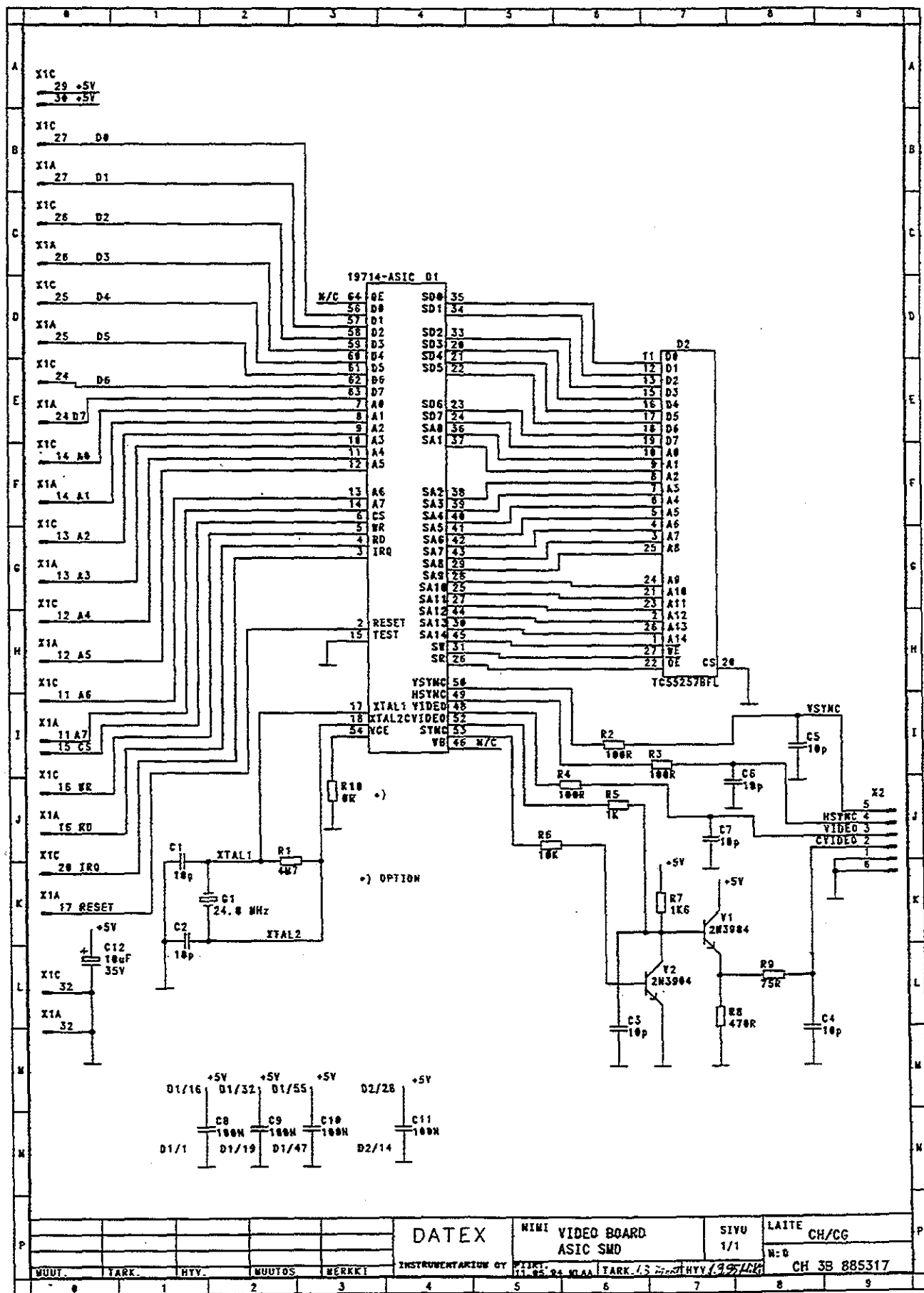


Figure 5.18 Video ASIC board parts layout

Figure 5.19 (on the next page)  
Video ASIC board schematic diagram



## 5.8 Power supply board

Block diagram and transformer diagram	Figure 5.20
Signal waveforms and schematic diagram part 1	Figure 5.21
Parts layout and schematic diagram part 2	Figure 5.22
Schematic diagram part 3	Figure 5.22a

### Principle of operation

The primary of the power supply is designed to double insulation requirements for added safety. Depending on model there is either one (100-120 V countries) or two (220-240 V countries) fuses. The primary operating voltage is factory selected by insulating and folding the unused primary leads inside the additional insulation tube.

The mains transformer is magnetically shielded to minimize screen disturbance.

The power supply board contains basically four DC sources:

- + 5 V switched, for digital circuitry and ACX measuring unit
- + 15 V switched, for motors, pumps and other components.
- +/-15 V for analog amplifiers.

Data retention voltage generation circuit supplies +5 V DRV voltage for memory from switched +5 V supply.

Also, +12 V/1 A for the CRT unit and serial drivers/receivers is derived from the +15 V switched voltage. The -12 V for the serial I/O is derived from -15 V.

The +5 V for the infrared lamp is controlled by the ACX measuring board via the LAMP ON signal, which cuts the lamp power in case of a stalled optical chopper wheel or a missing timing signal.

The gas sampling pump is driven by a 50 Hz/15 V/0.4 A square wave signal generated by the CPU.

In addition to the power supply functions the board contains drivers for two serial channels (including the modem control signals CTS and RTS), a RESET control, which generates a 200 ms reset pulse to the CPU if the +5 V line goes below 4.75 V, and miscellaneous I/O functions like a buzzer driver. Some signals from the mother board are passed directly to the rear panel connectors.

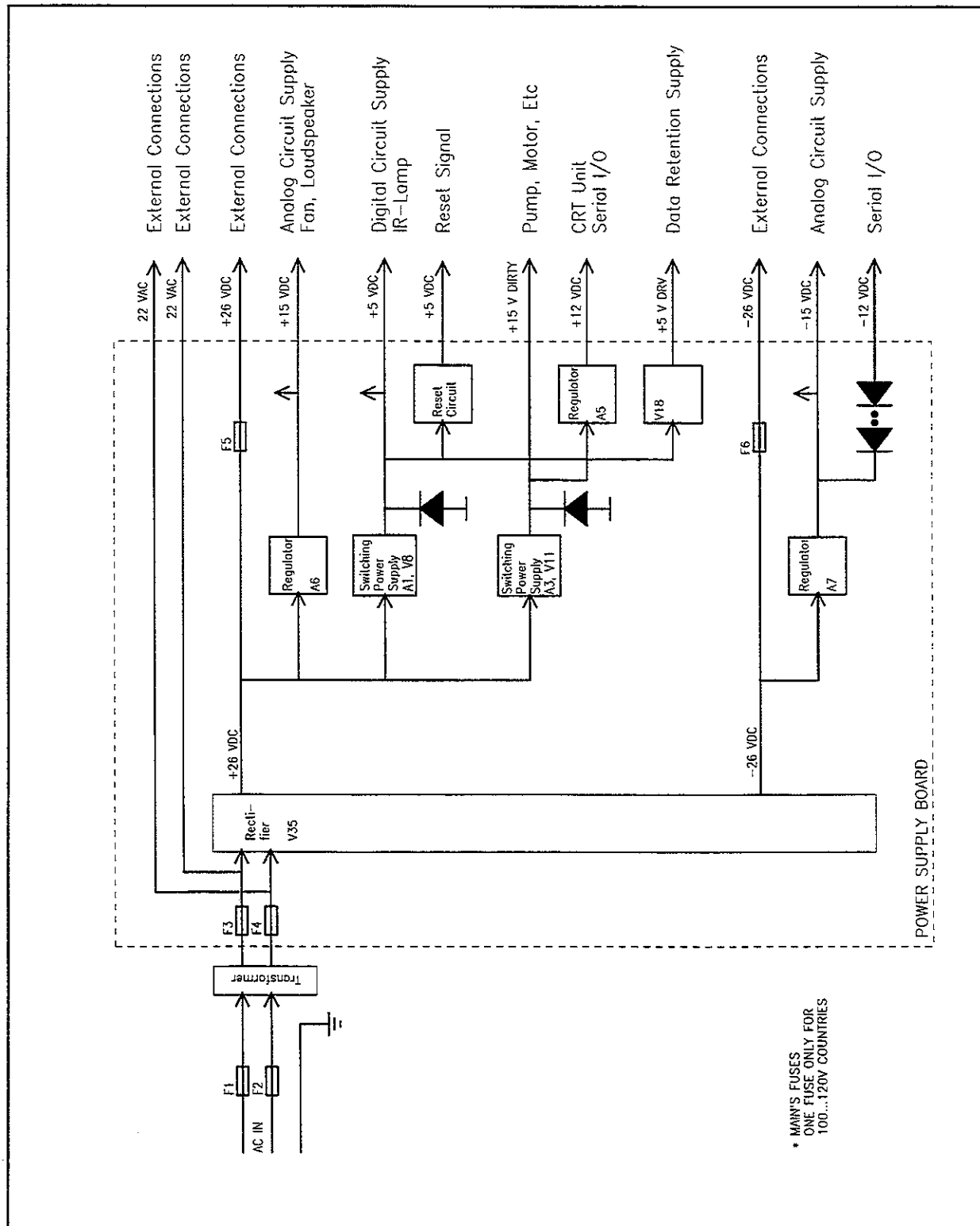


Figure 5.20 Power supply board block diagram and transformer diagram

**Figure 5.21** Power supply board signal waveforms and schematic diagram part 1 (board modification level 3 and higher)

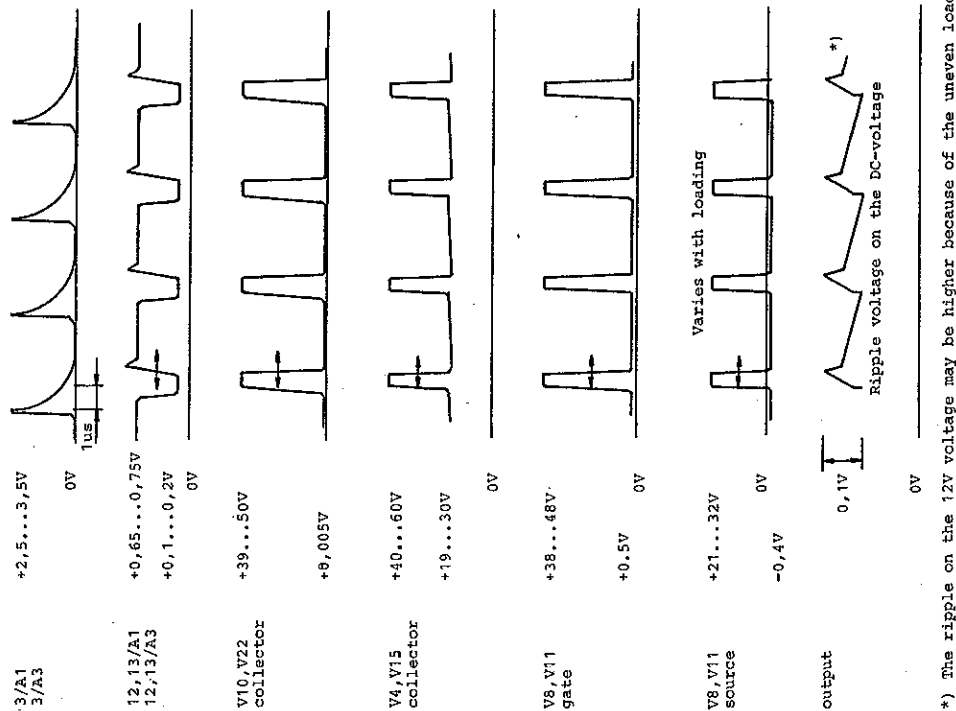
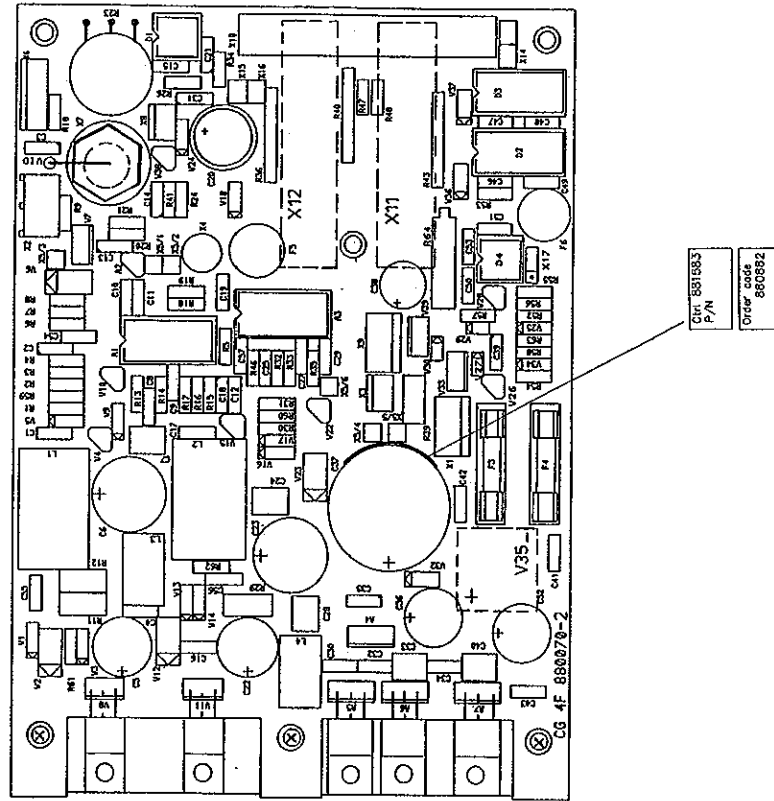
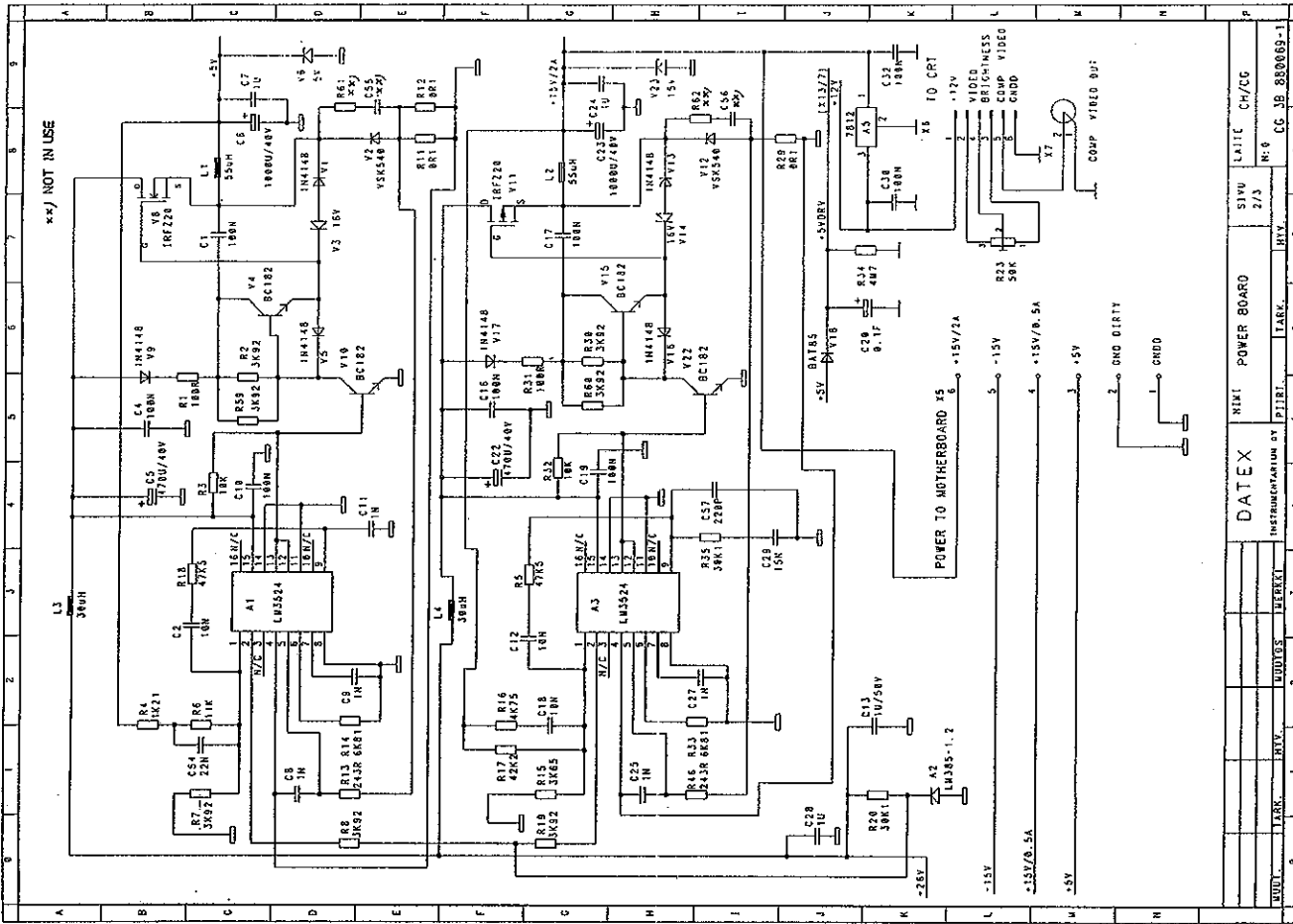


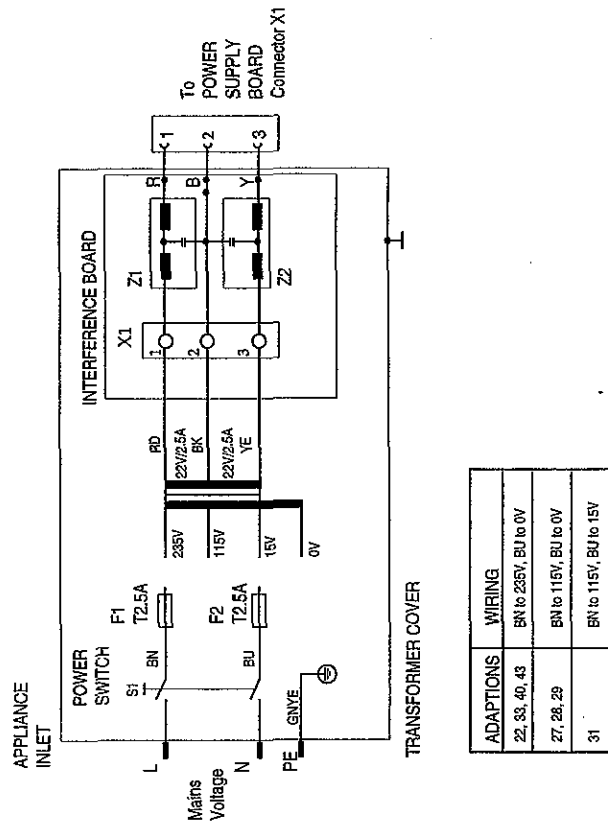
Figure 5.22 Power supply board parts layout and schematic diagram part 2 (board modification level 3 and higher)



March 1st, 1993/3



**Figure 5.22a Transformer diagram and schematic diagram part 3 (board modification level 3 and higher)**



ADAPATIONS	WIRING
22, 33, 40, 43	BN to 235V, BU to 0V
27, 28, 29	BN to 115V, BU to 0V
31	BN to 115V, BU to 15V

## 5.9 Mother board

### Parts layout and schematic diagram

Figure 5.23

The mother board contains mainly the system bus interconnections and connectors. Also on the board are power bypass capacitors and driver transistors for the sampling system magnetic valves (gas zero and pressure valves).

For signals in each bus, see the Tables in Section 5.12.

## 5.10 Keyboard

### Parts layout and schematic diagram

Figure 5.24

The keypad pc board is a simple 4x4 matrix which is scanned by the keyboard controller on the CPU board.

## 5.11 Loudspeaker unit

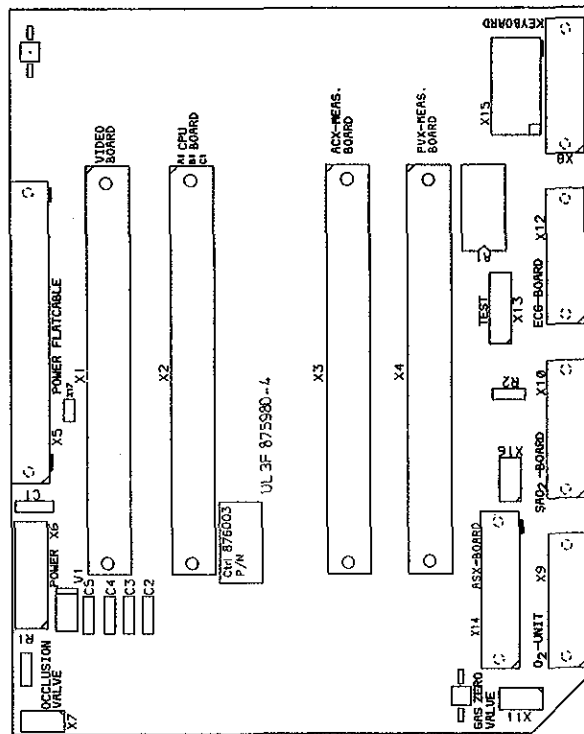
### Parts layout and schematic diagram

Figure 5.25

Audible alarms and beeps are generated by a separate loudspeaker unit. It contains an 8 ohm/0.4 W speaker and the associated driving circuitry.



Figure 5.23 Mother board parts layout (board modification level 4 and lower)



March 1st, 1993/3

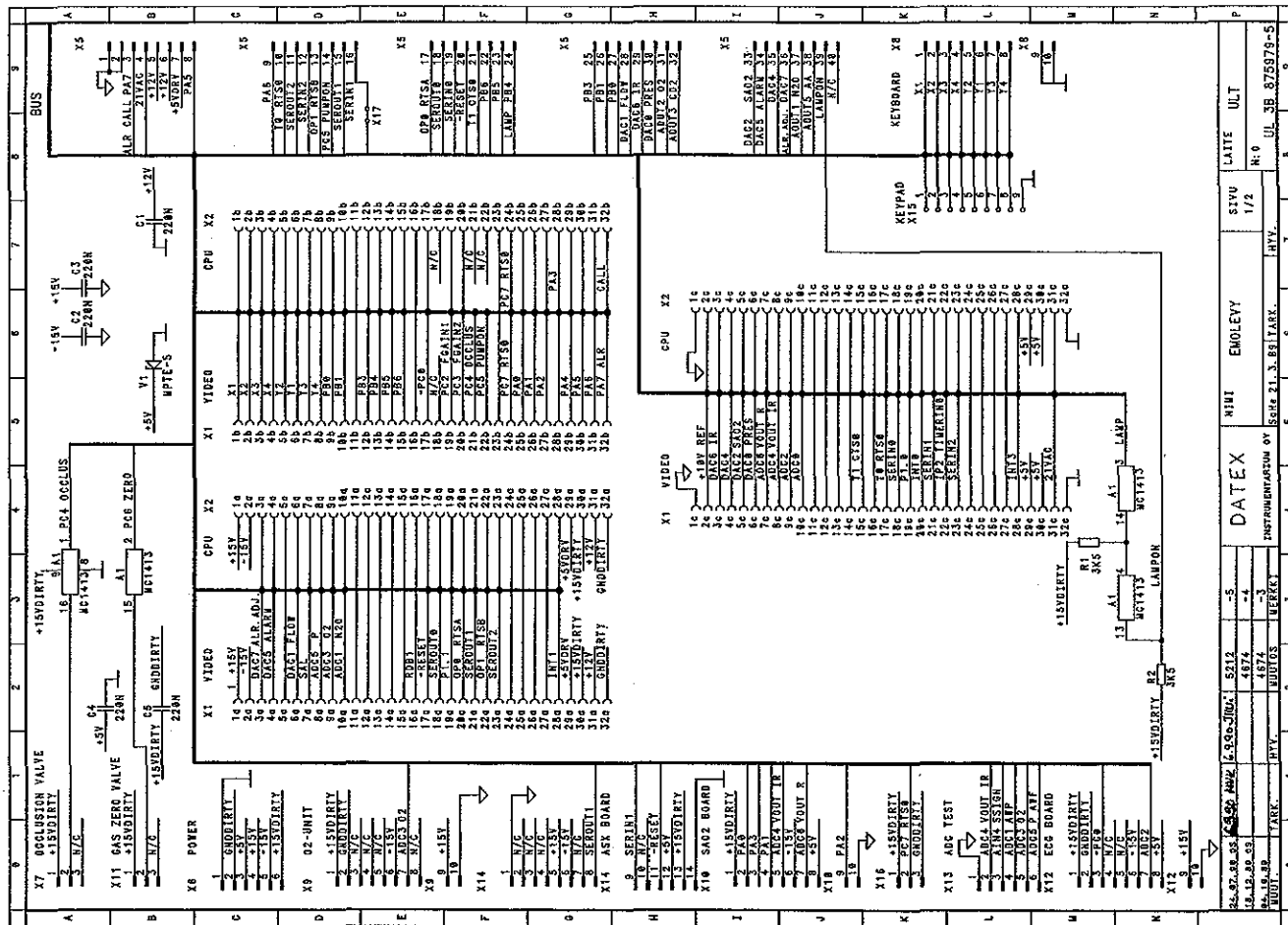
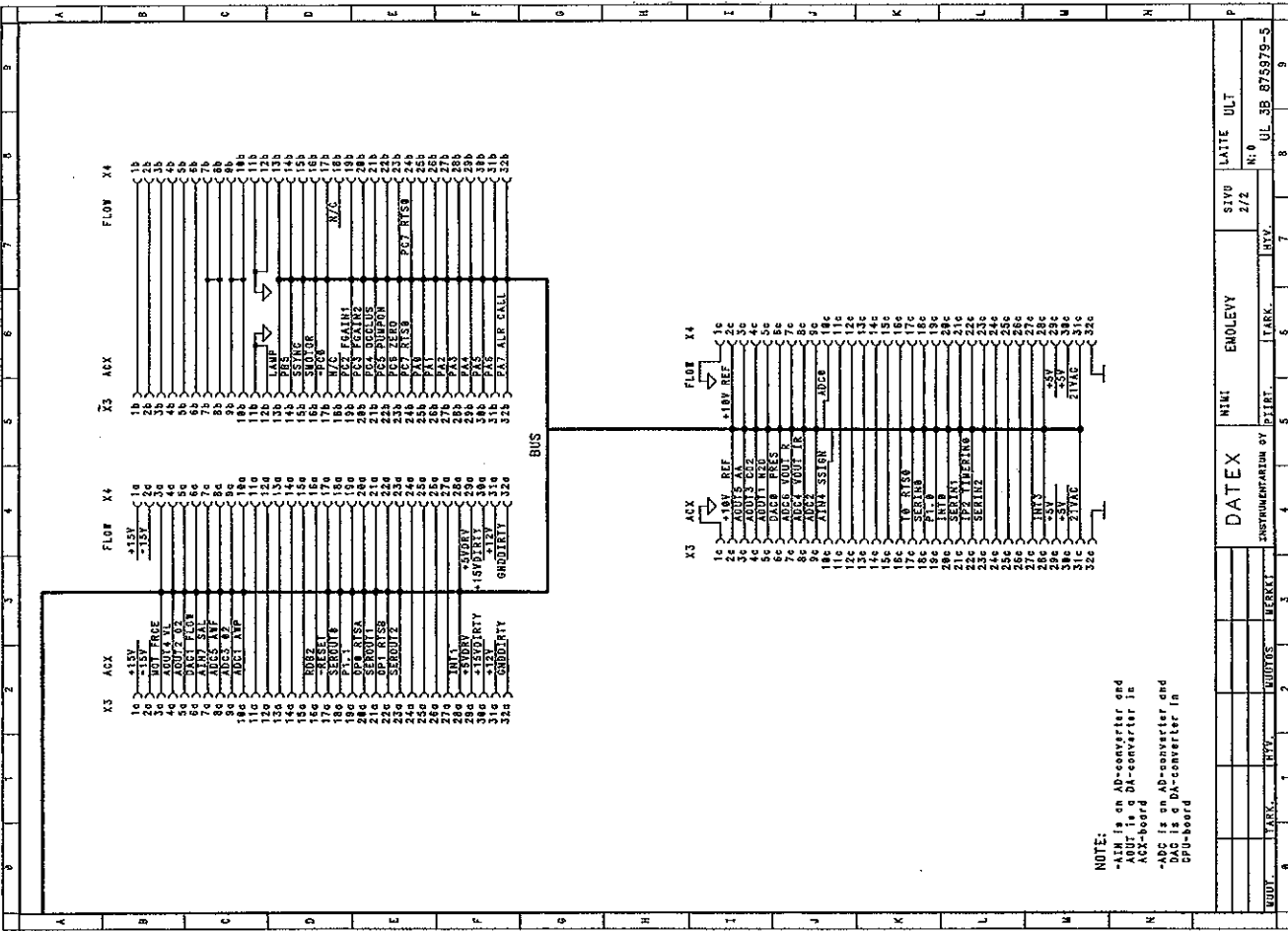
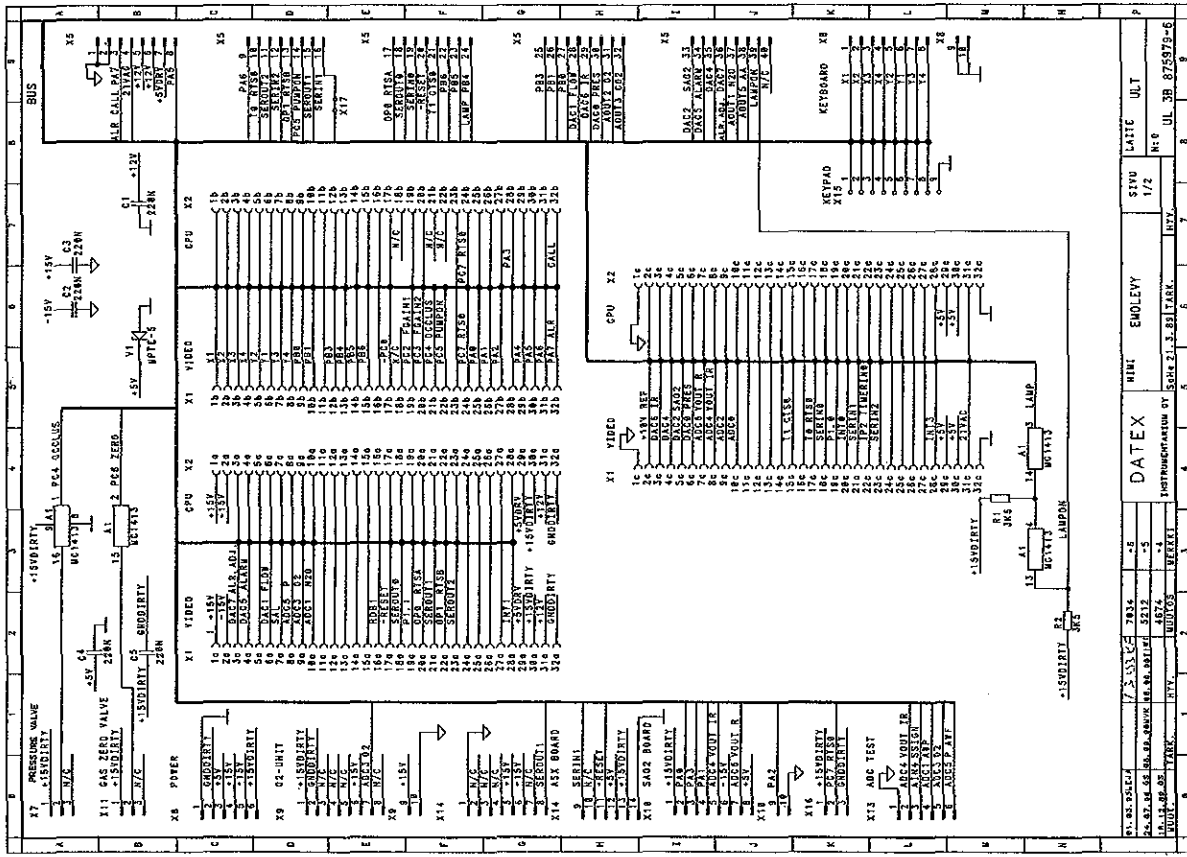
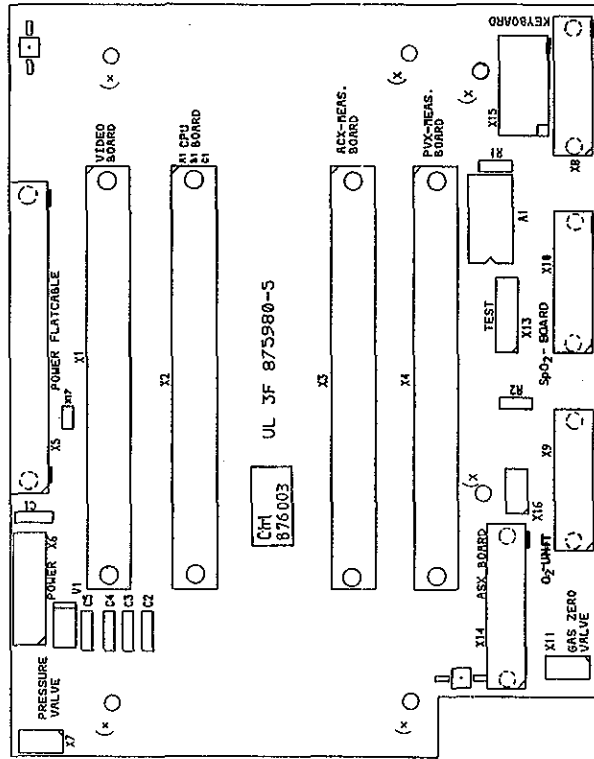


Figure 5.23a. Mother board schematic diagram (board modification level 4 and lower)



March 1st, 1993/3

Figure 5.23b Mother board parts layout and schematic diagram part 1 (board modification level 5 and higher)



November 1st, 1993/4

**Figure 5.23c Mother board schematic diagram part 2 (board modification level 5 and higher)**

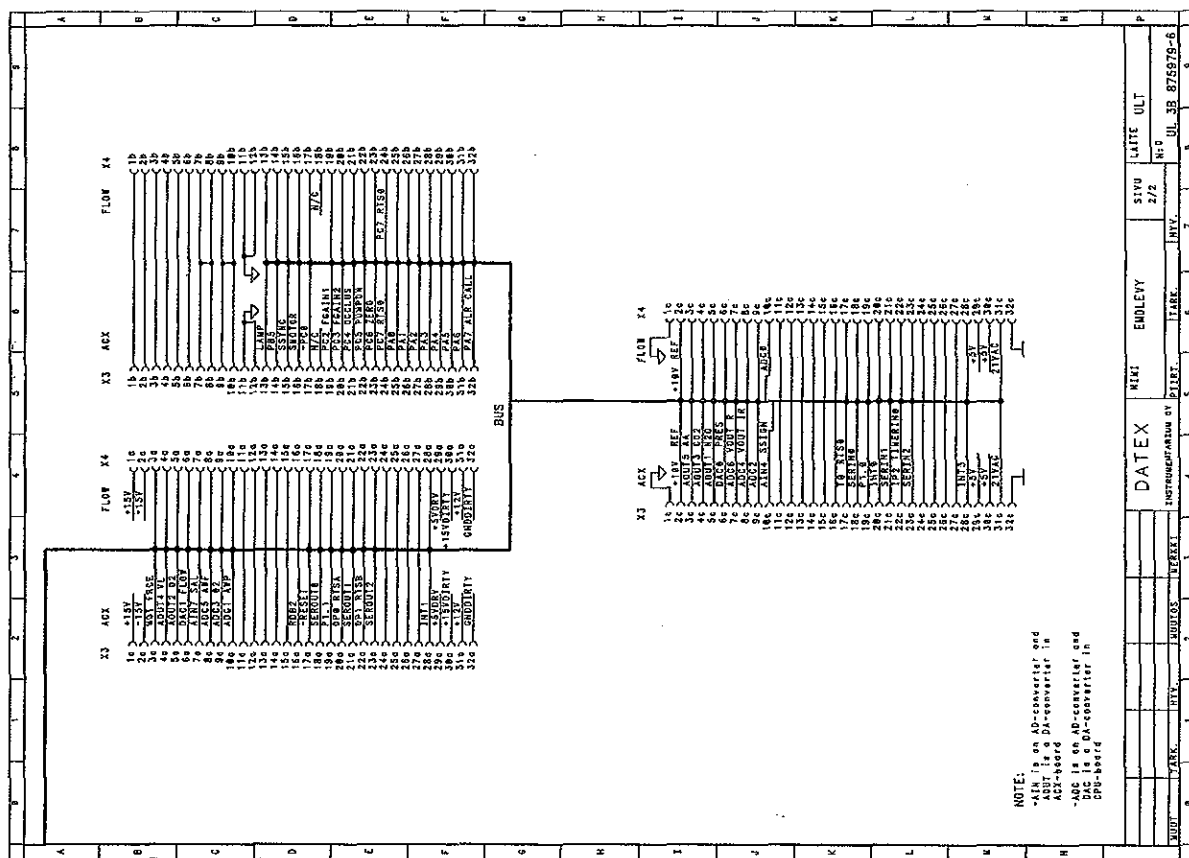


Figure 5.24 Keyboard parts layout and schematic diagram (board modification level 0 and higher)

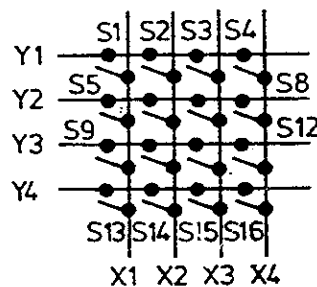
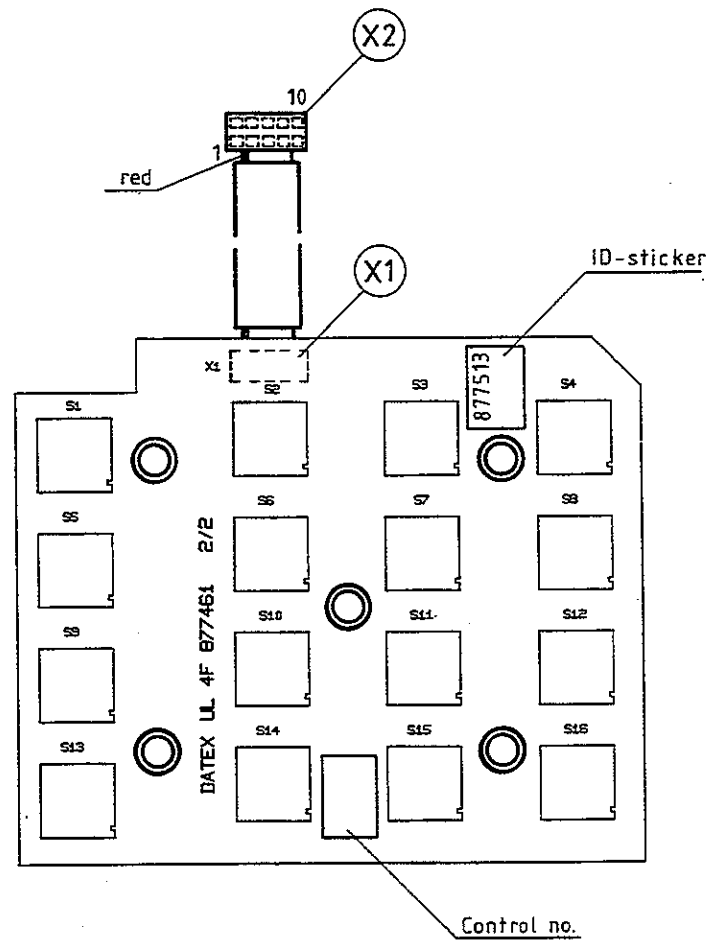
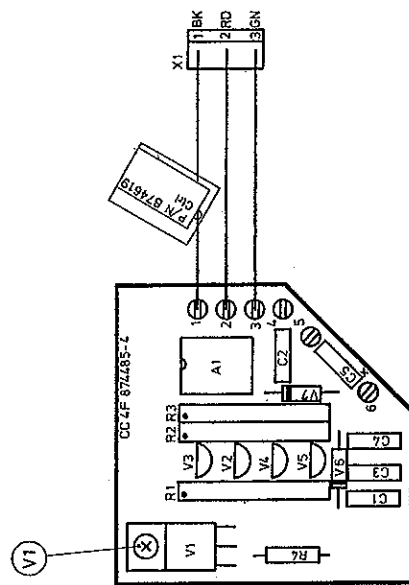
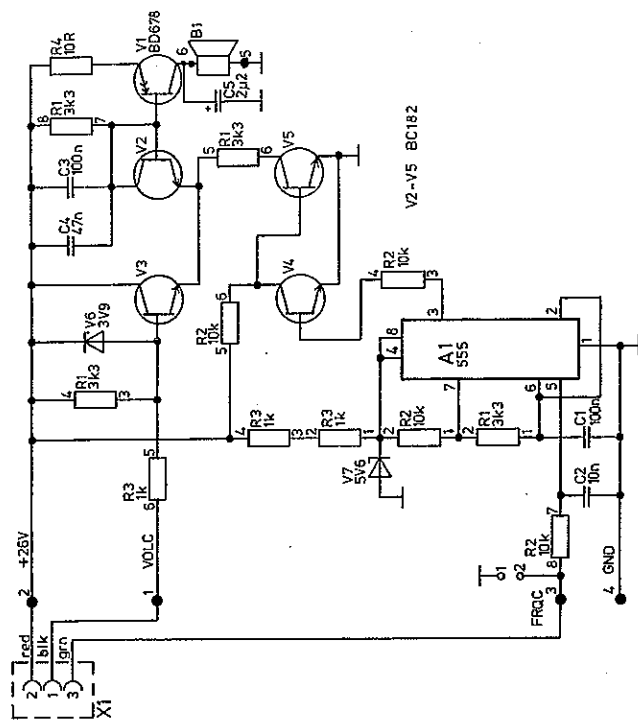


Figure 5.25 Loudspeaker unit parts layout and schematic diagram  
(board modification level 4 and higher)



## 5.12 Internal connector configurations

Table 5.3 Video control board (X1) - Mother board (X1)

Pin No.	a	b	c
1	NC	NC	NC
2	NC	NC	NC
3	NC	NC	NC
4	NC	NC	NC
5	NC	NC	NC
6	NC	NC	NC
7	NC	NC	NC
8	NC	NC	NC
9	NC	NC	NC
10	NC	NC	NC
11	A7	NC	A6
12	A5	NC	A4
13	A3	NC	A2
14	A1	NC	A0
15	-10RQ	NC	NC
16	-RD	NC	NC
17	NC	NC	NC
18	NC	NC	NC
19	NC	NC	NC
20	NC	NC	INT0
21	NC	NC	NC
22	NC	NC	NC
23	NC	NC	NC
24	D7	NC	D6
25	D5	NC	D4
26	D3	NC	D2
27	D1	NC	D0
28	NC	NC	NC
29	NC	NC	+5 V
30	NC	NC	+5 V
31	NC	NC	NC
32	DGND	NC	DGND

NC = not connected

AIN is an A/D-converter and AOUT is a D/A-converter in ACX board.

ADC is an A/D-converter and DAC is a D/A-converter in CPU board.

Table 5.4 CPU board (X1) - Mother board (X2)

Pin No.	a	b	c
1	+15 V	X1	AGND
2	-15 V	X2	+10 V REF
3	DAC7 ALR ADJ	X3	DAC6 IR
4	DAC5 ALARM	X4	DAC4
5	NC	Y2	DAC2 SpO <sub>2</sub>
6	DAC1 FLOW	Y1	DAC0 PRES
7	SAL	Y3	ADC6 VOUT R
8	ADC5 P	Y4	ADC4 VOUT IR
9	ADC3 O <sub>2</sub>	PB0	ADC2
10	ADC1 N <sub>2</sub> O	PB1	ADC0
11	A7	NC	A6
12	A5	PB3	A4
13	A3	PB4	A2
14	A1	PB5	A0
15	-10RQ	PB6	T1 CTS0
16	RDB1	NC	-WR
17	-RESET	-PC0	TO RTS0
18	SEROUT 0	NC	SERIN0
19	P1.1	PC2 FGAIN 1	P1.0
20	OP0 RTSA	PC3 FGAIN 2	INT0
21	SEROUT1	NC	SERIN1
22	OP1 RTSB	NC	IP2 TIMERIN0
23	SEROUT2	NC	SERIN2
24	D7	PC7 RTS0	D6
25	D5	PA0	D4
26	D3	PA1	D2
27	D1	PA2	D0
28	INT1	PA3	INT3
29	+5 V DRV	PA4	+5 V
30	+15 VDIRTY	PA5	+5 V
31	+12 V	PA6	21 VAC
32	GND DIRTY	PA7 ALR CALL	DGND

NC = not connected

AIN is an A/D-converter and AOUT is a D/A-converter in ACX board.

ADC is an A/D-converter and DAC is a D/A-converter in CPU board.



Table 5.5 ACX measuring board (X1) - Mother board (X3)

Pin No.	a	b	c
1	+15 V	NC	AGND
2	-15 V	NC	+10 V REF
3	AOUT6	NC	AOUT5 AA
4	AOUT4 VL	NC	AOUT3 CO <sub>2</sub>
5	AOUT2 O <sub>2</sub>	NC	AOUT1 N <sub>2</sub> O
6	DAC1 FLOW	NC	DAC0 PRES
7	AIN7 SAL	NC	ADC6 VOUT R
8	ADC5 AWL	NC	ADC4 VOUT IR
9	ADC3 O <sub>2</sub>	NC	ADC2
10	ADC1 AWP	NC	AIN4 SSIGN
11	NC	AGND	NC
12	NC	AGND	NC
13	NC	LAMP	NC
14	NC	PB5	NC
15	NC	SSYNC	NC
16	RDB2	SMOTOR	NC
17	-RESET	-PC0	TO RTSO
18	SEROUT 0	NC	SERIN0
19	P1.1	PC2 FGAIN 1	P1.0
20	OP0 RTSA	PC3 FGAIN 2	INT0
21	SEROUT1	PC4 OCCLUS	SERIN1
22	OP1 RTSB	PC5 PUMPON	IP2 TIMERIN0
23	SEROUT2	PC6 ZERO	SERIN2
24	NC	PC7 RTS0	NC
25	NC	PA0	NC
26	NC	PA1	NC
27	NC	PA2	NC
28	INT1	PA3	INT3
29	+5 V DRV	PA4	+5 V
30	+15 VDIRTY	PA5	+5 V
31	+12 V	PA6	21 VAC
32	GND DIRTY	PA7 ALR CALL	DGND

NC = not connected

AIN is an A/D-converter and AOUT is a D/A-converter in ACX board.

ADC is an A/D-converter and DAC is a D/A-converter in CPU board.

Table 5.6 Power supply board (X10) - Mother board (X5)

Pin No.	Signal	Pin No.	Signal
1	AGND	2	AGND
3	PA7 ALR CALL	4	21 VAC
5	+12 V	6	+12 V
7	+5 V DRV	8	PA5
9	PA6	10	T0 RTS0
11	SEROUT2	12	SERIN2
13	OP1 RTSB	14	PC5 PUMPON
15	SEROUT1	16	SERIN1
17	OP0 RTSA	18	SEROUT0
19	SERIN0	20	-RESET
21	T1 CTS0	22	PB6
23	PB5	24	PB4 LAMP
25	PB3	26	PB1
27	PB0	28	DAC1 FLOW
29	DAC6 IR	30	DAC0 PRES
31	AOUT2 O <sub>2</sub>	32	AOUT3 CO <sub>2</sub>
33	DAC2 SpO <sub>2</sub>	34	DAC5 ALARM
35	DAC4	36	DAC7 ALR ADJ
37	AOUT1 N <sub>2</sub> O	38	AOUT5 AA
39	LAMPON	40	NC

NC = not connected

AIN is an A/D-converter and AOUT is a D/A-converter in ACX board.

ADC is an A/D-converter and DAC is a D/A-converter in CPU board.

**Table 5.7 SpO<sub>2</sub> measuring board (X2) - Mother board (X10)**

Pin No.	Signal
1	+15 VDIRTY
2	PA0
3	PA3
4	PA1
5	ADC 4 VOUT IR
6	-15 V
7	ADC 6 VOUT R
8	+5 V
9	PA2
10	AGND

**Table 5.8 Keyboard (X1) - Mother board (X8)**

Pin No.	Signal
1	X1 X1 row
2	X2 X2 row
3	X3 X3 row
4	X4 X4 row
5	Y2 Y2 column
6	Y1 Y1 column
7	Y3 Y3 column
8	Y4 Y4 column
9	GND
10	GND

**Table 5.9 O<sub>2</sub> measuring unit - Mother board (X9)**

Pin No.	Signal
1	+15 VDIRTY
2	GND DIRTY
3	NC
4	NC
5	NC
6	-15 V
7	ADC3 O <sub>2</sub>
8	NC
9	+15 V
10	AGND

**Table 5.10 Gas zero valve - Mother board (X11)**

Pin No.	Signal
1	+15 VDIRTY
2	ZERO SIGNAL
3	NC

**Table 5.11 Power supply board - Mother board (X6)**

Pin No.	Signal
1	DGND
2	GND DIRTY
3	+5 V
4	+15 V
5	-15 V
6	+15 VDIRTY

**Table 5.12 Pressure valve - Mother board (X7)**

Pin No.	Signal
1	+15 VDIRTY
2	OCCLUS SIGNAL
3	NC

**Table 5.13 Mother board test connector (X13)**

Pin No.	Signal
1	AGND
2	ADC4 VOUT IR
3	AIN4 SSIGN
4	ADC1 AWP
5	ADC3 O <sub>2</sub>
6	ADC5 P AWF

**Table 5.14 Video control board (X2) - Video unit main pc board (X13)**

Pin No.	Signal
1	GND
2	Comp. Video signal
3	Video
4	HSYNC
5	VSYNC
6	GND

**Table 5.15 ACX measuring board (X2) -  
Preamplifier board (X1)**

Pin No.	Signal
1	AGND
2	Signal IN, OUT
3	EEPROM CLB (dark)
4	Temp IN, OUT
5	+15 V
6	-15 V
7	SYNC IN, OUT
8	EEPROM R
9	EEPROM WRB
10	EEPROM 2CS (clear)
11	MOTOR B
12	+5 V
13	+15 VDIRTY
14	DGND

**Table 5.16 Front panel SpO<sub>2</sub> connector - SpO<sub>2</sub>  
measuring board (X1)**

Pin No.	Signal
1	Is
2	Ib
3	NC
4	Probe identification
5	Probe identification
6	Ground
7	Iled
8	Vb (-4 ±0.3 V)
9	Ground
0	+12 Vp

**Table 5.17 Power supply board (X1) - Line transformer**

Pin No.	Signal	
1	22 VAC	secondary voltage of the line transformer and ground
2	GND	
3	22 VAC	

**Table 5.18 Power supply board (X2) - IR lamp**

Pin No.	Signal	
1	+5 VDC	voltage for IR-lamp Lamp ON/OFF
2		

**Table 5.19 Power supply board (X3) - Fan**

Pin No.	Signal	
1	GND	supply voltage for fan
2	NC	
3	+26 V	

**Table 5.20 Power supply board (X6) - Video unit main pc board**

Pin No.	Signal
1	+12 V
2	Video brightness control
3	Video brightness control
4	Video brightness control
5	Comp video
6	DGND

**Table 5.21 Power supply board (X8) - Loudspeaker**

Pin No.	Signal
1	DAC5 ALARM
2	+26 V power for loudspeaker
3	DAC7

**Table 5.22 Power supply board (X9) - Pump**

Pin No.	Signal
1	PUMP ON SIGNAL
2	NC
3	+15 VDIRTY supply voltage for pump



### 5.13 PVX board

Block diagram and schematic diagram part 1

Figure 5.26

Parts layout and schematic diagram part 2

Figure 5.27

**NOTE:** Pressure transducers B1, B2, and EEPROM D4 are replaced only at the factory.

**NOTE:** Never apply overpressure or negative pressure of more than 300 cmH<sub>2</sub>O to the flow and volume tubing.

The board is intended to perform the following tasks

- Measure the pressures in airways and the speed of breathing flow.
- Calculate tidal volume, minute volume, compliance and other useful information on a patient lungs.

#### Pressure transducers

There are two pressure transducers on the PVX board for airway pressure measuring purpose.

The breathing flow of a patient passing through D-LITE™ creates pressure difference. This pressure difference is measured by pressure transducer, B1. Overpressure and negative pressure in airways are measured by another pressure transducer B2.

#### Signal amplification

After the transducer B2 the PRESS-signal is sent to differential amplifier A6, whose gain is 375, which contains low pass filter suppressing signals over 31 Hz. Then the signal is sent to the multiplexer A9 through voltage follower A7.

After the transducer B1 the FLOW-signal is sent to differential amplifier, A5 and A4, whose gain is 27 and which contains low pass filter where signals over 30 Hz are suppressed. After the filter the signal is fed to another amplifier A3, whose gain is 11 and who contains a low pass filter which suppresses signals over 48 Hz. From this point the signal (FLOW0) goes two different ways: one goes straight to the multiplexer A9 (FLOW0). Another goes yet to the third amplifier A3, whose gain is 11 and which contains a low pass filter of 72 Hz. This sensitive signal (FLOW1) is also sent to the multiplexer A9.

**Temperature compensation**

Temperature is measured by B1. The signal TEMP is sent to the multiplexer A9 via A7. This signal is used only for temperature compensation of the pressure transducer B1 on the PVX board.

**Data processing**

After the multiplexer A9, the signals, PRESS, FLOW0, FLOW1, and TEMP are A/D converted in A2 for data processing.

**Signal output**

D/A converter A1 converts digital data to analog form. The one half of the multiplexer A9 multiplexes the analog output to PRESS, FLOW, and VOL signals after the voltage follower A8.

**Transducer offset control**

One signal (DAC3) from the multiplexer A9 is used by software to control offset voltage of the pressure transducer B1.

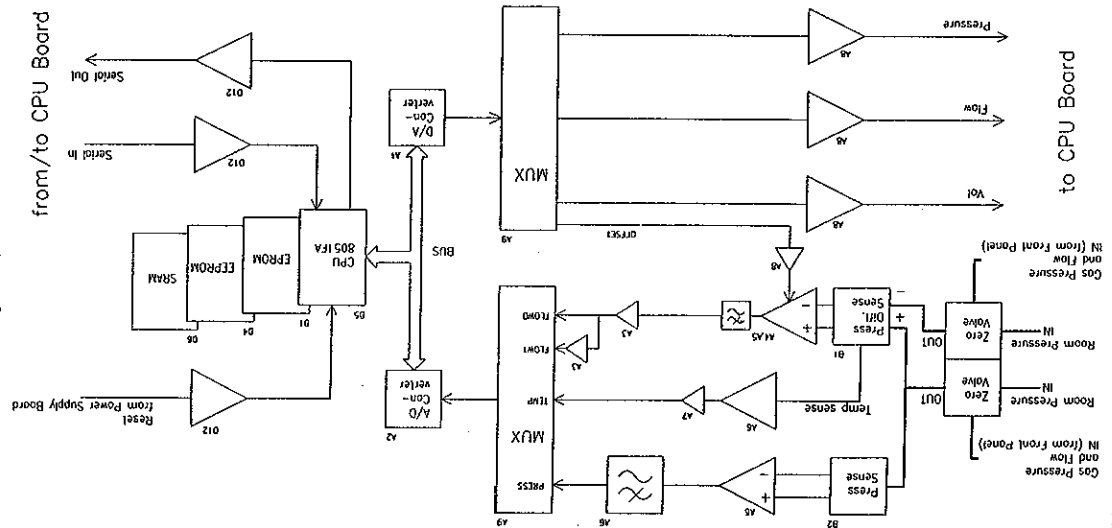
**External communication**

Communication between the PVX board and the CPU board is established in serial form, using the serial channel (pins 10 and 11) of CPU D5 on the PVX board. These channels are buffered by GAL IC D12. Address decoding is also realized by D12.

**Test point signals**

X2	1	FIN	X3	1	10 VREF
	2	PR		2	TP2
	3	FLOW1		3	-10 VREF
	4	FLOW0		4	B3

Figure 5.26 PVX board block diagram and schematic diagram part 1 (board modification level 2 and higher)



March 1st, 1993/3

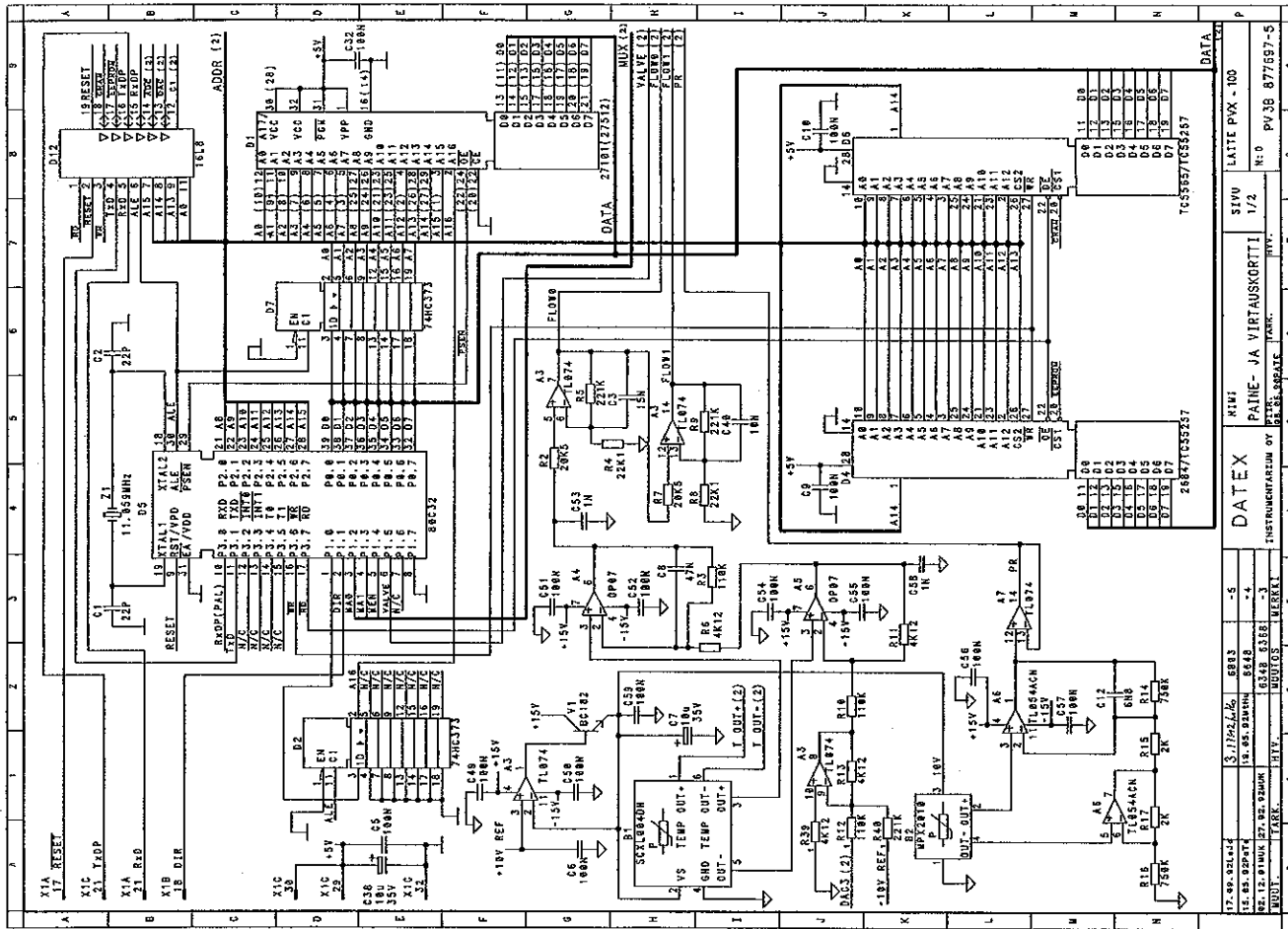


Figure 5.27 PVX board parts layout and schematic diagram part 2 (board modification level 2 and higher)

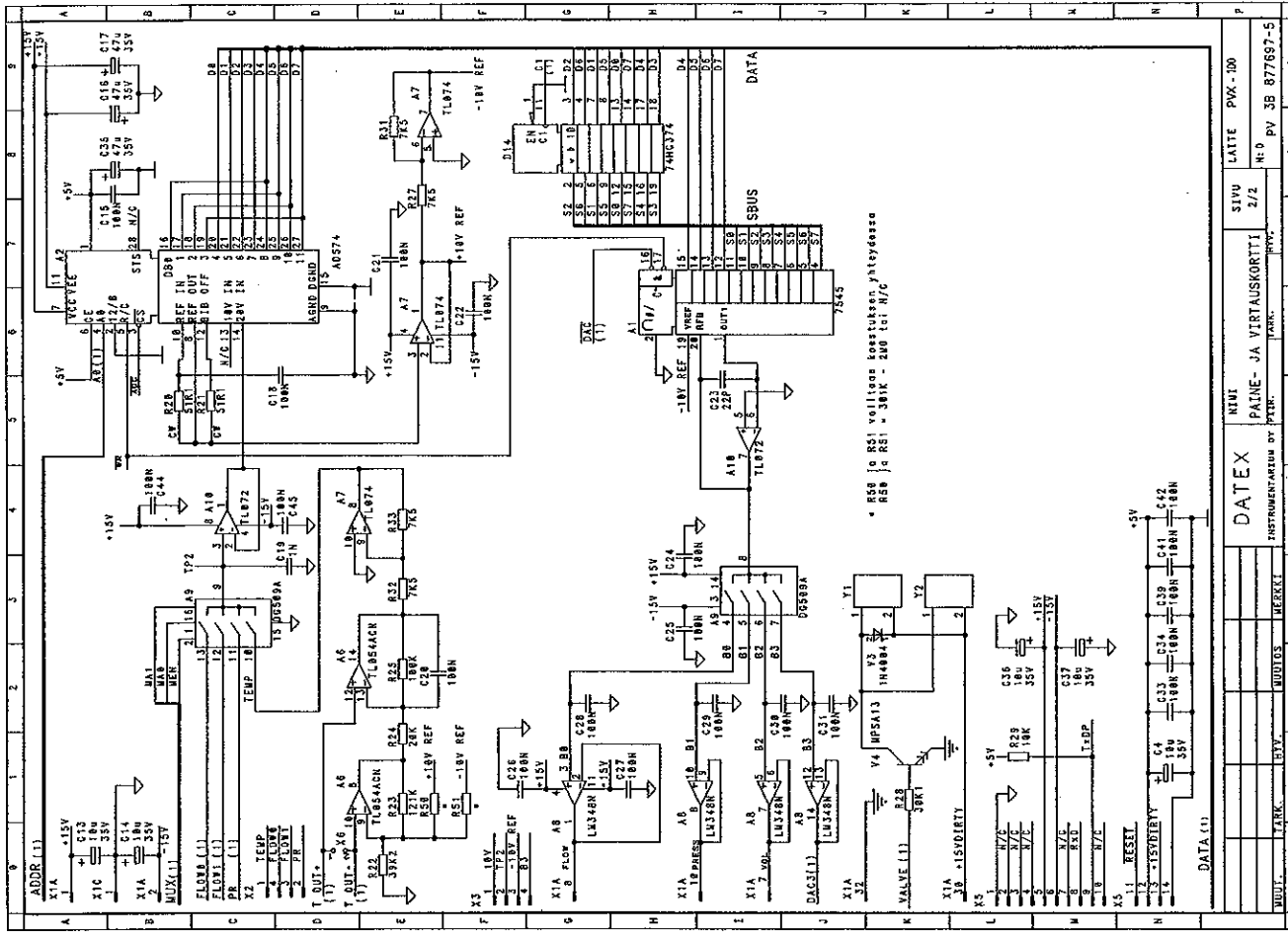
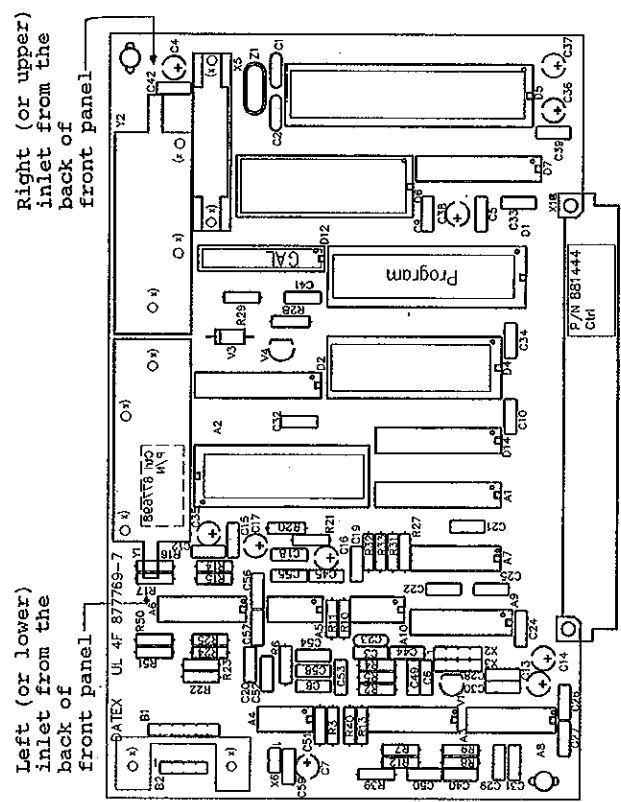
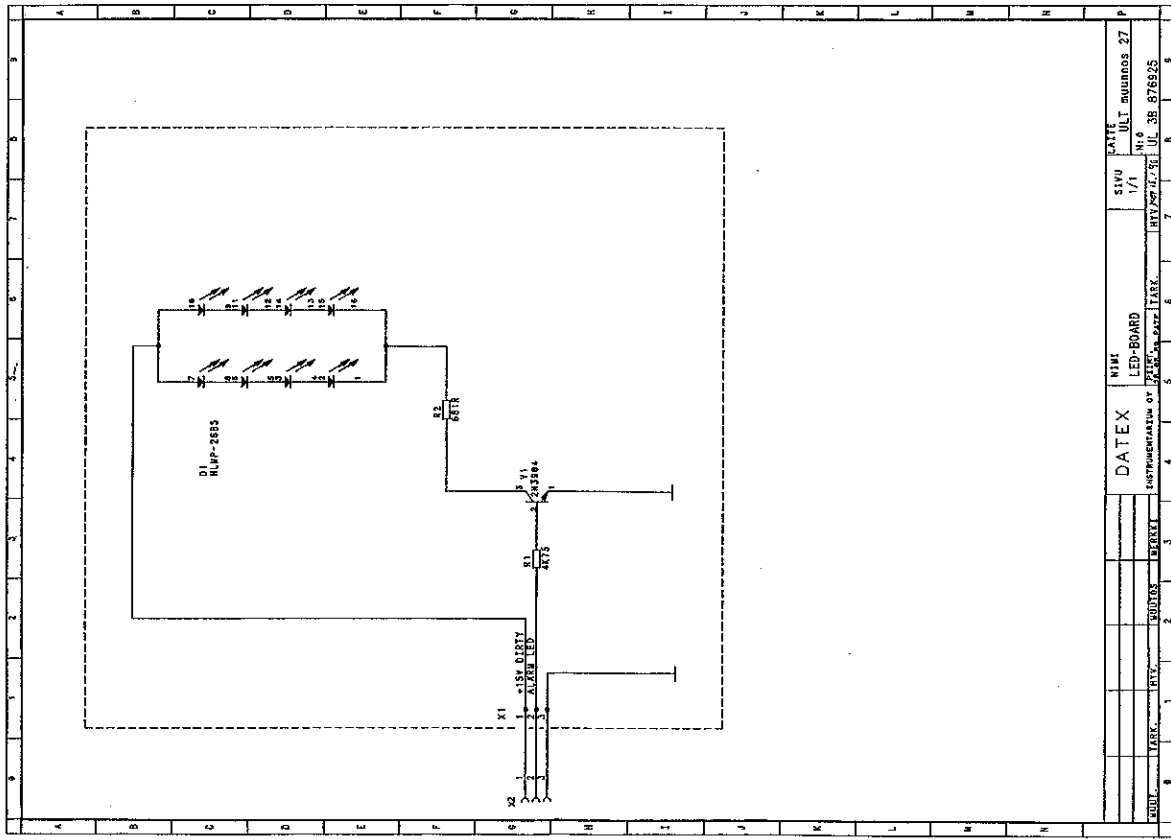
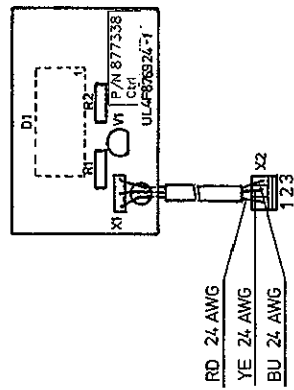


Table 5.23 PVX board (X1) - Mother board (X4)

Pin No.	a	b	c
1	+15 V	NC	AGND
2	-15 V	NC	+10 VREF
3	NC	NC	NC
4	NC	NC	NC
5	NC	NC	NC
6	DAC1 FLOWY	NC	DAC0 PRES
7	VOL	NC	NC
8	FLOW	NC	NC
9	NC	NC	NC
10	PRESS	NC	NC
11	NC	NC	NC
12	NC	NC	NC
13	NC	NC	NC
14	NC	NC	NC
15	NC	NC	NC
16	NC	NC	NC
17	-RESET	NC	NC
18	NC	DIR	NC
19	NC	NC	NC
20	NC	NC	NC
21	RxD	NC	TxDP
22	NC	NC	NC
23	NC	NC	NC
24	NC	NC	NC
25	NC	NC	NC
26	NC	NC	NC
27	NC	NC	NC
28	NC	NC	NC
29	NC	NC	+5 V
30	+15 VDIRTY	NC	+5 V
31	NC	NC	NC
32	GND DIRTY	NC	DGND

Figure 5.28 LED board parts layout and schematic diagram  
(board modification level 1 and higher)

NOTE: This board is included in adaptation -27 monitors only.



## 5.14 Agent Identification

ASX agent identification benches	Figure 5.29
ASX board block diagram	Figure 5.30
ASX preamplifier board parts layout and schematic diagram	Figure 5.31
ASX board parts layout and schematic diagram part 1	Figure 5.32
ASX board schematic diagram part 2	Figure 5.33

### 5.14.1 ASX Agent Identification Bench

Agent identification is accomplished by using special properties of optics and filters that allow the unique waveform patterns of each anaesthetic agent to be "drawn" into memory. This "drawing" is compared with data in the software algorithm from which identification can be made and displayed.

IR light is emitted from a light source into a long single measurement chamber. After passing through the measurement chamber, the light passes through a rotating quarter wavelength interference filter. This filter has a bandwidth of approximately 17 nM. The filter is rotated in such a manner that the angle that the light approaches it changes. As the angle changes, the wavelength of the IR light that is allowed to pass through the filter changes. 30 samples of the signal are taken of the signal during the first 90 degrees rotation. The process is repeated during the second 90 degrees of rotation so that a mirror image is created. This provides a confirmation of the measurement before identification is made by the software.

Timing used for control of the sampling process, is initiated with a sync. pulse that is produced once per revolution of the filter.

When the ACX-200 is zeroed, the ASX bench measures the background spectrum (room air). During normal measurement, ASX subtracts the background spectrum from the measurement spectrum, then identification is made.

The ASX bench consists of the following major components:

- IR lamp
- single measurement chamber
- filter assembly driven by a DC motor
- a preamp board that includes the photo detector and preamplifier
- a processor (ASX) board

The ASX assembly is pneumatically installed after the ACX-200 bench and in parallel with the OM oxygen sensor (see pages 5-3 and 5-5).

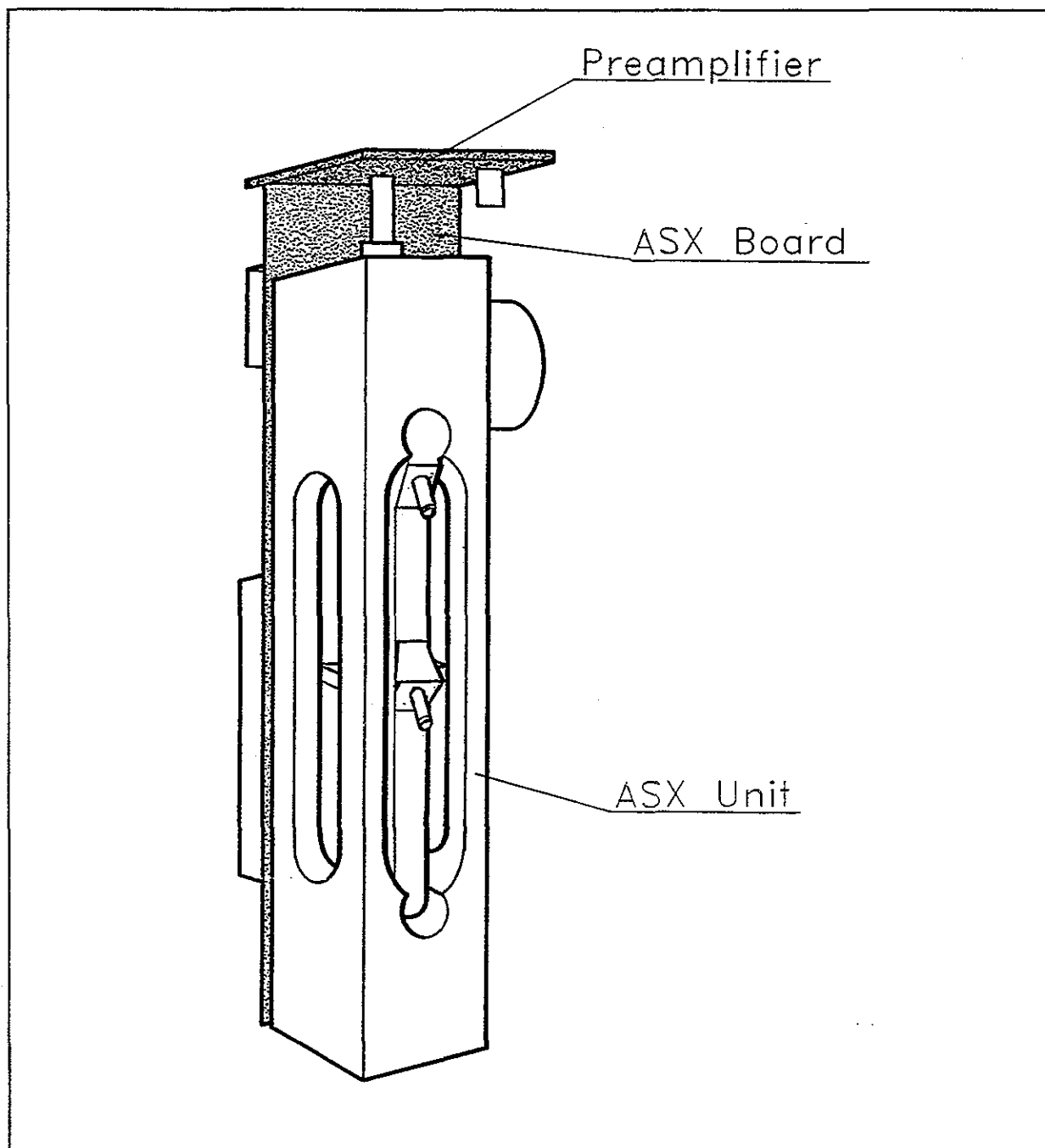


Figure 5.29 ASX Agent identification benches



#### 5.14.2 ASX preamplifier board

The absorption of infrared light is measured with a lead selenide detector R1. The signal is amplified with A1 and then led to the measuring board.

#### 5.14.3 ASX board

The measuring electronics can be divided into a few functional blocks, which are described below (See the block diagram).

The ASX board controls gas measurements. It converts the ASX photometer signal to digital data, calculates results and communicates with the main CPU through a serial channel. The board contains, in addition to the 80C196 processor, EPROM, RAM, and EEPROM, several analog and digital I/O functions.

##### Processor section

Processor D2 is a 80C196 and works at 12 MHz. It has an internal A/D-converter with a multiplexer. One channel is used for converting temperature signal. Two others are for the measurement signal from preamplifier board.

The processor uses an internal bus to access EPROM D7 (64k x 8bit), SRAM D6 (8k x 8bit) and two D/A-converters. It communicates with the main CPU through a serial channel (RXD,TXDB).

EEPROM D5 is a 64 x 16 bit serial chip. It is partly protected so that if jumper X1 is installed the processor can erase or write the protected registers by serial communication commands. The protected section contains permanent factory calibrations.

##### Sync-pulse

Sync-pulse is detected with a reflectance sensor A1. A2a converts the output current of the isolator to negative voltage pulse. Its peak voltage is charged to C2. Output of A2b changes from -13 V to +13 V when the pulse's voltage exceeds half of the peak voltage.

The pulse is modulated to TTL-level (5 V pulse) in V1.

V22 controls the LED current in the optical isolator so that the amplitude of the pulse stays constant.

##### Signal processing

The signal is sent to a low-pass filter and then to adjustable amplifier which consists of D1 and A3b.

### Bias voltages

Supply voltages of +15 V and -15 V are first regulated by A6 and A8 to +12 V and -12 V to prevent interference in the supply voltages from disturbing the bias voltages. Frequency of A7 oscillator is 200 KHz and amplitude 24 V. When its output is -12 V, C19 is charged up to 24 V. When the output goes up to +12 V, C19 is discharged and charges C20 via diode V15. Thus C20 is charged to about +34 V (12 V + 24 V - threshold voltage of V15). Correspondingly C23 is charged to about -34 V.

Resistors R32 and R35 are both for short-circuit protection and a part of low-pass filter with C6 and C7 on the preamplifier board.

### Motor control

The motor is driven by DC voltage generated by D/A converter D8 and operational amplifier A9.

The output of D8 is between 0 to -5 V. With A9b the voltage is inverted to between 5.4 to 7.7 V, suitable to drive the motor. V 20 is an emitter-follower which buffers the output of the operational amplifier.

### Temperature measurement

Temperature is measured by diode V6 whose threshold voltage changes 6 mV per one degree °C. The signal is amplified by A3d to get suitable level (0 to 5 V) for A/D converter. Diode V7 protects the A/D converter input.

### Test point signals

Connector X4 on the board is for test purpose. Note that pin 1 is TP6 and vice versa.

X4	1	TP6	A/D reference, A4
	2	TP5	Motor voltage
	3	TP4	signal after AGC
	4	TP3	Temperature
	5	TP2	Sync pulse
	6	TP1	Sync test input

#### 5.14.4 Signal processing

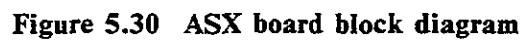
As the filter rotates the wavelength allowed through the filter changes. The 30 samples are taken at predetermined time intervals after the synchronizing pulse. Each time represents a certain angle and these angles correspond to the required wavelengths.

The time intervals are determined during calibration.

The samples are then linearized. After that the background spectrum is subtracted. Background is measured during the zeroing of ACX and ASX.

In ASX-100, the linearized spectrum is scaled to the same scale as the stored reference spectra of each anaesthetic agent. By comparing the measured spectrum to the reference spectra, the anaesthetic agent is identified. A low squared error value indicates that the measured agent corresponds to that reference spectrum.

In ASX-200, the concentrations of individual agents in a mixture are calculated using the reference spectra.



**Table 5.24 ASX preamplifier board (X1) - ASX board (X2)**

Pin No.	Signal
1	Ground
2	+12 V
3	-12 V
4	signal
5	+VBIAS
6	-VBIAS

**Table 5.25 ASX board (X5) - Mother board (X14)**

Pin No.	Signal
1	Analog ground
2	NC
3	NC
4	NC
5	+15 V
6	-15 V
7	DIRB (not used)
8	RXD
9	TXDB
10	NC
11	-RESET
12	+5 V
13	+15 VDIRTY
14	Digital ground

**March 1st, 1993/3**

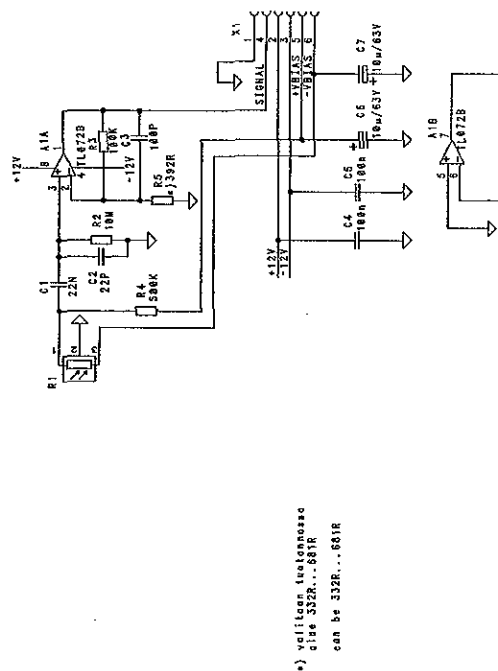
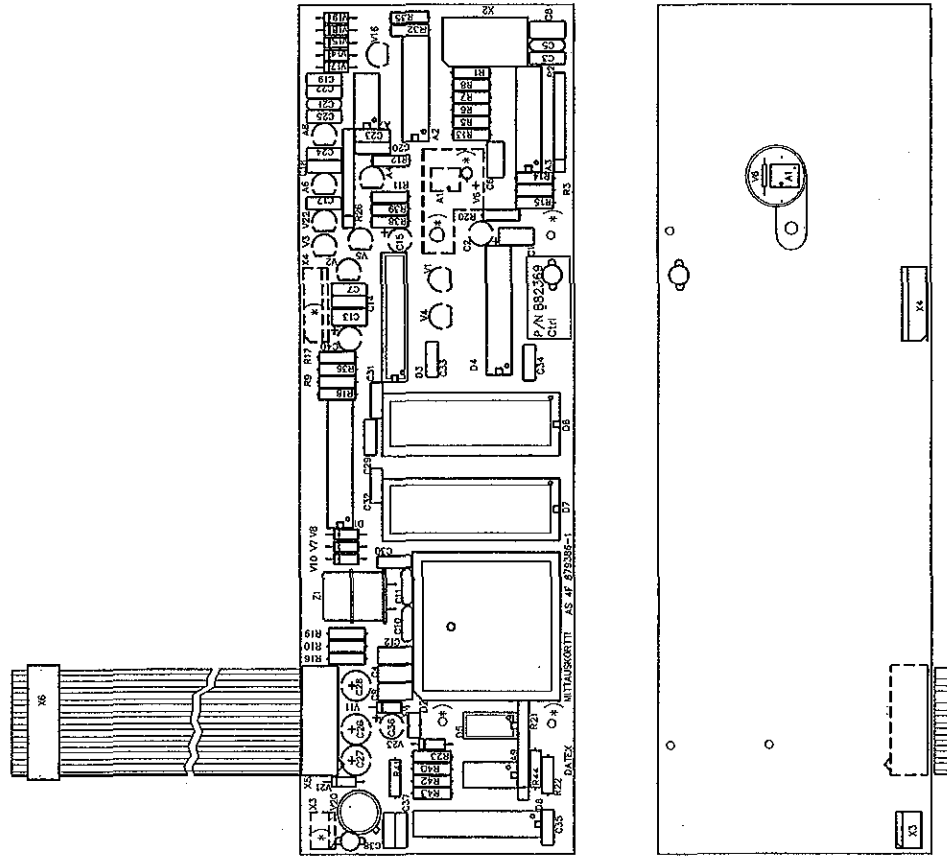
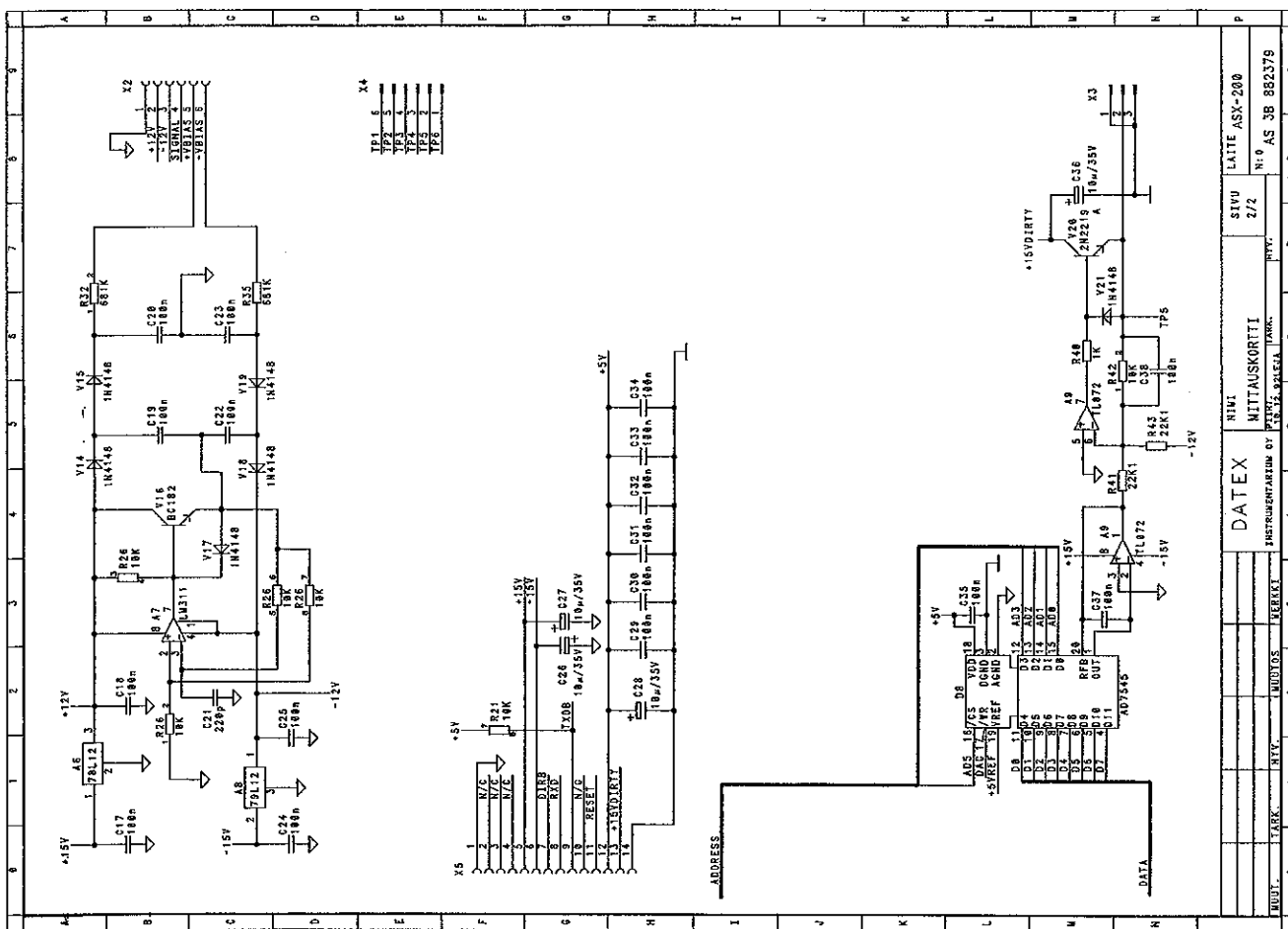


Figure 5.32 ASX-200 board parts layout and schematic diagram  
part 1

March 1st, 1993/3

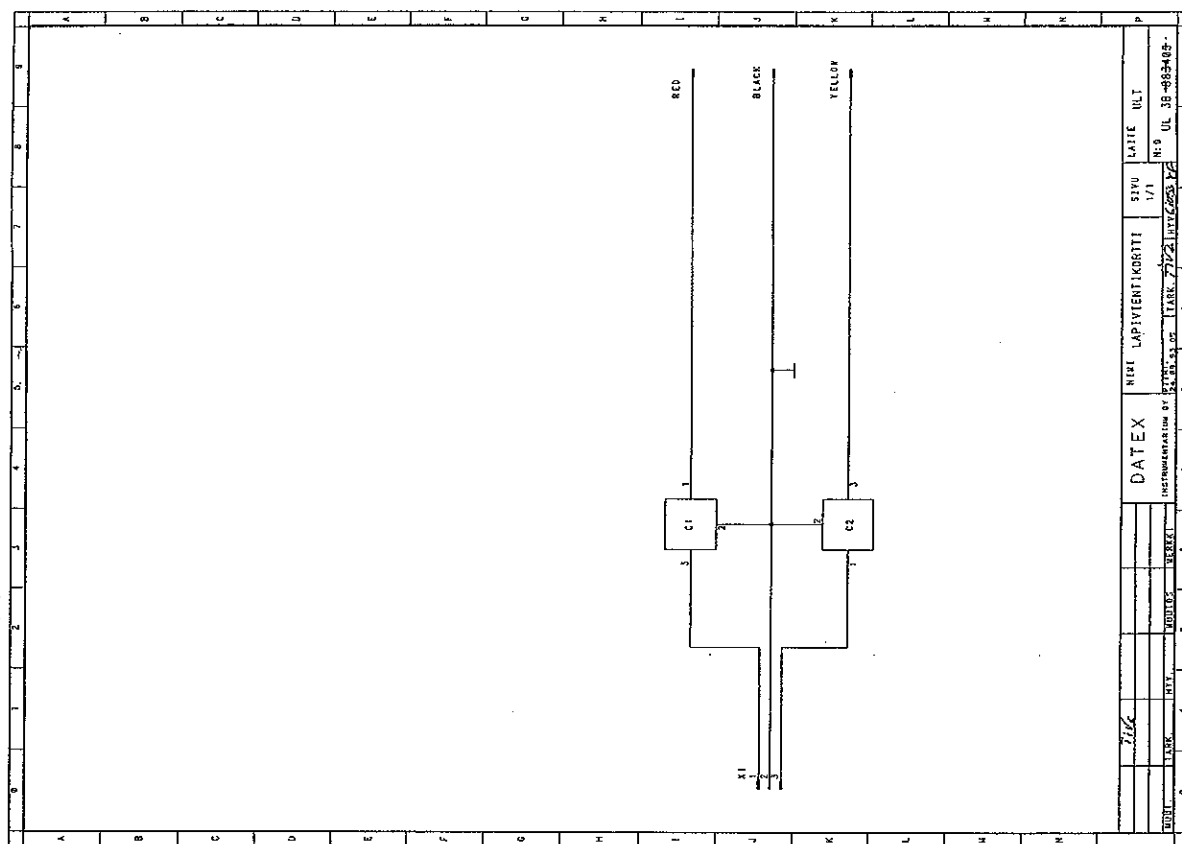
**Figure 5.33 ASX-200 board schematic diagram part 2**



March 1st, 1993/3



The diagram illustrates the wiring from a 3-phase supply to a motor. On the left, a 3-pin power plug is shown with pins labeled 1, 2, and 3. These pins are connected via dashed lines to three vertical bars representing the main supply conductors. The top bar is labeled YE (Yellow), the middle bar BK (Black), and the bottom bar RD (Red). These conductors enter a terminal box on the right. Inside the terminal box, there are two rows of terminals. The top row has terminals labeled Y, B, and R. The bottom row has terminals labeled G1, C2, and X1. The YE conductor connects to terminal Y, the BK conductor to terminal B, and the RD conductor to terminal R. Terminals G1 and C2 are connected by a horizontal bar, and terminal X1 is also connected to this bar.



November 1st, 1993/4